

# Technical Document

Version 4.0  
Apr 25, 2022

## *PM4.0 software update*

## 軟體更新



Designed to be Outstanding

## ◎Release Note

No	Revision	Date	Content	Page	Eng
1	4.0.6.17	2022-04-22	Fixed controlled user level by bit failed. 受用戶控制等級失效	01	<input checked="" type="checkbox"/>
2	4.0.6.17	2022-04-22	Fixed the Page scroll bar on the historical data page. 選頁器歷史資料捲軸	01	<input checked="" type="checkbox"/>
3	4.0.6.17	2022-04-22	Fixed the global object overlay feature. 全域物件重疊屬性失效	01	<input checked="" type="checkbox"/>
4	4.0.7.00	2022-05-10	HIH/PV will be compatible with HMI/Box hereafter. HIH/ PV 永遠能與 V4.0.7.00 開始的所有 HMI/Box 版本相容	01	<input checked="" type="checkbox"/>
5	4.0.7.00	2022-05-10	IDCS supports resumable download IDCS 下載支持斷點續傳.	01	<input checked="" type="checkbox"/>
6	4.0.7.00	2022-05-10	Fixed the Bar graphic reference problem 條形圖的參考線，"線"顯示成問號?"	01	<input checked="" type="checkbox"/>
7	4.0.7.00	2022-05-10	Fixed the automatic saving historical data problem. 歷史數據自動儲存，資料錯亂	01	<input checked="" type="checkbox"/>
8	4.0.7.00	2022-05-10	Fixed the "GetJsonVal" GetJsonVal 指令修正	02	<input checked="" type="checkbox"/>
9	4.0.7.00	2022-05-10	Fixed when using WISE-PAAS more than 700 TAGs, with cycle macro, the program crashes. WISE-PAAS TAG 數量超過 700，搭配循環巨集當機	02	<input checked="" type="checkbox"/>
10	4.0.7.00	2022-05-10	Fixed error when importing tags to the "stuct" of the Siemens DB. 西門子 DB 匯入 TAG，stuct 位置，PM 地址有錯誤	02	<input checked="" type="checkbox"/>
11	4.0.7.01	2022-05-13	Fixed bit lamp and line object issue.  "指示燈"跟"線"物件在同一畫面，指示燈的圓框會消失不顯示	02	<input type="checkbox"/>
12	4.0.7.01	2022-05-13	Fixed V4.0.7.00 select Ethernet communication, the parameter setting page issue. V4.0.7.00 版本選擇網路通訊協定時參數頁出錯	02	<input type="checkbox"/>
13	4.0.7.01	2022-05-13	Fixed being unable to click the option of "Support up to 32 users/passwords at runtime."  運行時支持 32 組用戶密碼，無法取消勾選	02	<input type="checkbox"/>
14	4.0.7.01	2022-05-13	Fixed V4.0.7.00 offline simulation crashes V4.0.7.00 離線模擬 當機	03	<input type="checkbox"/>
15	4.0.7.01	2022-05-13	V4.0.7.02 Siemens PLC supports Structure Import Tags  西門子 PLC 支援 結構 (Structure) 方式導入 Tag	03	<input type="checkbox"/>
16	4.0.7.02	2022-05-18	V4.0.7.02 Fixed failed to connect with WISE PAAS server will stop. Wise-PAAS 無法連線伺服器	03	<input type="checkbox"/>

17	4.0.7.02	2022-05-18	V4.0.7.02 Fixed on PX series running M4V video problem. PX 系列長時間循環撥放 M4V 影片，影片會中止不撥放	03	<input type="checkbox"/>
18	4.0.7.03	2022-05-28	Fixed fail to download via USB USB 下載異常	03	<input type="checkbox"/>
19	4.0.7.03	2022-05-28	Fixed. Could not use the password "88888888" to log to in the FTP/ FTP 無法使用密碼 88888888 登入	03	<input type="checkbox"/>
20	4.0.7.03	2022-05-28	Fixed. Using the function button to read the IDF file, after data transfer, the windows will not close. 功能按鈕使用"讀取 Idf 檔"，數據轉移視窗不會關閉	03	<input type="checkbox"/>
21	4.0.7.03	2022-05-28	Fixed. Could not sue Delta DVP-ES3 driver. 台達 DVP-ES3 驅動無法下載使用	03	<input type="checkbox"/>
22	4.0.7.03	2022-05-28	Fixed. Failed and showed an error message "task id 001F" when using IDCS remote download to HMI. IDCS 遠端下載 HMI，會彈出當機 task id 001F	04	<input type="checkbox"/>
23	4.0.7.03	2022-05-28	IDCS supports WeChat/Line push broadcast function. IDCS 支援 WeChat /Line 警報推播	04	<input type="checkbox"/>
24	4.0.7.03	2022-05-28	Fixed. Fail to input Chinese characters. HMI 輸入漢字，會當機	04	<input type="checkbox"/>
25	4.0.7.04	2022-06-10	Fixed the Recipe Editor failed to read the PRD data file and the 32 floating data values showed FFF recipeEditor 讀取 PRD 數據檔案，32 位浮點數 數值都顯示 F	04	<input type="checkbox"/>
26	4.0.7.04	2022-06-10	Fixed the Due day password notify words and pre-notify screen issue. 到期日密碼通知位元和預通知畫面問題	04	<input type="checkbox"/>
27	4.0.7.04	2022-06-10	Fixed failed to import pictures using the function button or bit addresses. 通過功能按鈕或位元載入圖片時屏死機	04	<input type="checkbox"/>
28	4.0.7.04	2022-06-10	The HMI will freeze using flash memory instead of battery-backed memory, and the safety stop function.	04	<input type="checkbox"/>
29	4.0.7.04	2022-06-10	Fixed select numbers when importing Codesys data on V4.0. It is supported on V2.1. Codesys 數據類型導入數量，V4.0 部分不支援，但 V2.1 可以導入	04	<input type="checkbox"/>
30	4.0.7.04	2022-06-10	Fixed the password table problem. 密碼表顯示密碼圖表錯誤	05	<input type="checkbox"/>
31	4.0.7.04	2022-06-10	Fixed the Siemens S7-200 Smart driver offline simulation error. 西門子 S7-200 Smart 離線模擬時卡死報錯	05	<input type="checkbox"/>
32	4.0.7.04	2022-06-10	Fixed failed to import tags. 導入標籤失敗	05	<input type="checkbox"/>
33	4.0.7.05	2022-06-30	Log in and log out the Control by user's level, but the restriction sign remained. 登入登出時，受等級用戶控制限制圖示不會消失	05	<input type="checkbox"/>
34	4.0.7.05	2022-06-30	The length of properties is too long, modified to the original length. 連線屬性視窗過長，可否修改為原本長度	05	<input type="checkbox"/>
35	4.0.7.05	2022-06-30	Fixed the PX model screen blinking on the V4.0.7 version. PX 畫面閃爍 V4.0.7 版本	06	<input type="checkbox"/>

36	4.0.7.05	2022-06-30	Fixed error on multi-state lamp 多態指示燈異常	06	<input type="checkbox"/>
37	4.0.7.06	2022-07-08	Fixed HMI freeze when using Macro "MOV" to trigger the "Safety stop" function. 巨集使用 MOV 指令，觸發"安全停機"功能，HMI 會停止不動作	06	<input type="checkbox"/>
38	4.0.7.06	2022-07-08	Fixed failed to record "Alarm." 人機警報不會記錄	07	<input type="checkbox"/>
39	4.0.7.06	2022-07-08	Fixed crashes when reading recipes from flash memory. 快閃記憶體讀取配方資料會導致死機	07	<input type="checkbox"/>
40	4.0.7.06	2022-07-08	Fixed failed to switch language. HMI 語系切換，造成 HMI 畫面停止不動作	07	<input type="checkbox"/>
41	4.0.7.06	2022-07-08	Fixed failed to set the value range when using the Codesys V3 driver. Codesys V3 數值範圍檢查無法設定	07	<input type="checkbox"/>
42	4.07.07	2022-07-23	Fixed failed to use the drop-down menu object at the multi-state button on the window screen 視窗畫面使用"多態按鈕-下拉式清單"物件，畫面顯示異常	07	<input type="checkbox"/>
43	4.07.07	2022-07-23	Fixed to create 32 sets of user password 新增 32 組用戶密碼異常	08	<input type="checkbox"/>
44	4.07.07	2022-07-23	Scheduling setting table error 排程設置表顯示異常	08	<input type="checkbox"/>
45	4.07.07	2022-07-23	Fixed HMI unable to login PE HIH 無法登入 PE	08	<input type="checkbox"/>
46	4.07.07	2022-07-23	Fixed the HMI service problem- use the function button to save. 人機服務器-功能按鈕儲存問題	08	<input type="checkbox"/>
47	4.07.07	2022-07-23	Fixed when using the Total commander can't read the subfolder from the USB drive. Total Commander. 使用 FTP 連結 HMI 隨身碟，隨身碟的資料夾跟些許檔案會不顯示	09	<input type="checkbox"/>
48	4.0.7.08	2022-08-05	Fixed crashed when using the function button at the print screen and saving it as a file. 功能按鈕-列印畫面到檔案(64K 色)死機	09	<input type="checkbox"/>
49	4.0.7.08	2022-08-05	Fixed date and time display error when using the alarm. 當前警報日期時間顯示異常	09	<input type="checkbox"/>
50	4.0.7.08	2022-08-05	Fixed the HMI freeze when checking the "synchronize when starting the HMI" 時鐘功能勾選"啟動後首次自動同步必須成功才可運行人機應用"，hmi 會卡住在系統訊息畫面	09	<input type="checkbox"/>
51	4.0.7.08	2022-08-05	Fixed upload file via FTP function failed. HMI 上傳到 FTP 功能異常	09	<input type="checkbox"/>
52	4.0.7.08	2022-08-05	Fixed when using the event function with the data logger, the accumulated counter error. 事件處理器 搭配數據收集器，累計次數顯示異常	09	<input type="checkbox"/>
53	4.0.7.08	2022-08-05	Fixed the function button, and write the recipe to PLC error. 功能按鈕"寫入配方到 plc"異常	09	<input type="checkbox"/>

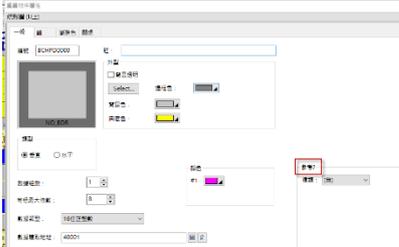
54	4.0.7.08	2022-08-05	Fixed not able to import Codesys V3 tags. 導入 CODESYS V3 的標籤會導致 PM 閃退	09	<input type="checkbox"/>
55	4.0.7.09	2022-08-12	Fixed tManager virtual com9 and above not available. tManager 虛擬串口 com9 以上無法使用	09	<input type="checkbox"/>
56	4.0.7.10	2022-08-23	Fixed when there was no communication, look up the password table then read the PLC address the HMI crashed. 無通訊情況，查看密碼表以後再去讀 PLC 地址會死機	09	<input type="checkbox"/>
57	4.0.7.10	2022-08-23	New function adding resume from breakpoint with alarm report function. 新增斷點續傳-警報資料功能	10	<input type="checkbox"/>
58	4.0.7.10	2022-08-23	Fixed when selected customized keypad the system will crash. PM 系列勾選客制化鍵盤，運行會白屏	10	<input type="checkbox"/>
59	4.0.7.10	2022-08-23	Fixed cannot delete a disabled macro. 已經被取消使用的物件宏無法被刪除	10	<input type="checkbox"/>
60	4.0.7.11	2022-09-12	Fixed the crash when triggering the event processor. 觸發事件處理器當機	10	<input type="checkbox"/>
61	4.0.7.11	2022-09-12	Fixed using index tag address to open I/O List, the system crashed. 使用標籤索引位址後打開輸出/輸入表導致軟體閃退	10	<input type="checkbox"/>
62	4.0.7.11	2022-09-12	Fixed cannot use the advanced function>Confirmation Approval on 4.3" models.	10	<input type="checkbox"/>
63	4.0.7.11	2022-09-12	Fixed the system crashed when using "MOV" on the Codesys driver. CODESYS 驅動 MOV 語句執行	10	<input type="checkbox"/>
64	4.0.7.11	2022-09-12	Fixed showing error while compiling, however the compile will success. 檔案編譯出現錯誤視窗	10	<input type="checkbox"/>
65	4.0.7.11	2022-09-12	Fixed cannot use "the minimum holding time" from the multistate switch. "最少按壓時間"功能在多態按鈕中無法使用	10	<input type="checkbox"/>
66	4.0.7.11	2022-09-12	Fixed error using the macro to check saved data. 使用查詢巨集儲存資料，執行時間過長並且會報錯	10	<input type="checkbox"/>
67	4.0.7.11	2022-09-12	Adding a numeric entry to the client Macro for the HIH and PV. 增加數值輸入器的使用者端宏	10	<input type="checkbox"/>
68	4.0.7.11	2022-09-12	Fixed using new version software to open the older Siemens software version tag, and showing wrong string addresses. 西門子舊版本標籤驅動，用新版本開啟，STRING 位置錯誤	11	<input type="checkbox"/>
69	4.0.7.11	2022-09-12	Fixed when using Macro>DW, it showed a warning "data type different" after compiling. 使用 DW 指令編譯會出現 警告"指定類型不同"	11	<input type="checkbox"/>
70	4.0.7.11	2022-09-12	Fix the system crashed when grouping the Window screens. 窗口畫面顯示器集群後閃退	11	<input type="checkbox"/>
71	4.0.7.11	2022-09-12	Fixed crashed using roller bar button to control a sub-link table. 滾動按鈕控制次連接表時死機	11	<input type="checkbox"/>

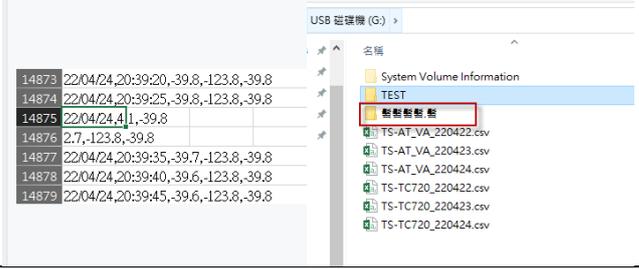
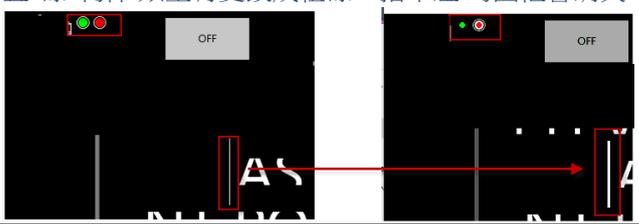
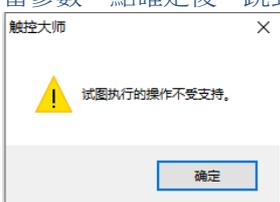
72	4.0.7.11	2022-09-12	Fixed using the menu screen with objects that use the advanced function "Confirmation/Approval" 菜單畫面搭配物件"確認/校驗"，HMI 運行會當機	11	<input type="checkbox"/>
73	4.0.7.11	2022-09-12	Fixed can close the alarm while using the alarm acknowledgment function. 使用警報收悉功能警報畫面無法關閉	11	<input type="checkbox"/>
74	4.0.7.11	2022-09-12	Fixed using bit address to trigger alarm acknowledgment on normal screens, the system will crash. 用位元位址觸發在普通畫面的警報收悉功能會死機	11	<input type="checkbox"/>
75	4.0.7.12	2022-09-28	Fixed using Macro data command data compiled error. 巨集命令數據類型編譯錯誤問題	11	<input type="checkbox"/>
76	4.0.7.12	2022-09-28	Fixed the replace function error 替換/取代功能異常	11	<input type="checkbox"/>
77	4.0.7.12	2022-09-28	Fixed after deleting link 1, the link 2 will maintain as link 2, but the tag address showing relating to link1. 連線 1 刪除後，連線 2 編號維持為 2，使用標籤地址卻變為 1\	11	<input type="checkbox"/>
78	4.0.7.12	2022-09-28	Fixed when zoom in click on the overlapping objects, the system will not show the object properties. 畫面放大後，點選重疊物件不會出現重疊選單物件	11	<input type="checkbox"/>
79	4.0.7.12	2022-09-28	Added HIH resolutions. HIH 新增解析度	11	<input type="checkbox"/>
80	4.0.7.12	2022-09-28	Fixed the character display object properties will show "invisible" option. 文字物件 在共同屬性會出現 "不顯現" 選項	11	<input type="checkbox"/>
81	4.0.7.13	2022-10-14	Added high-high limit and low-low limit to the numeric display. 數值顯示器增加高高限值以及低低限值	11	<input type="checkbox"/>
82	4.0.7.13	2022-10-14	Fixed compiling showing matching if not found error 檔案編譯出現 matching if not found	11	<input type="checkbox"/>
83	4.0.7.13	2022-10-14	Fixed failed to read more than 80 ASCII strings of a recipe. 配方 ASCII 字串，讀取超過 80 個 ASCII 資料，會讀取失敗	11	<input type="checkbox"/>
84	4.0.7.13	2022-10-14	Fixed after selecting exporting names with the \$N setting, using the function button, after rebooting, the selection disappeared. 功能按鈕-輸出選到的檔名，設定\$N，斷電重啟後不會保持	11	<input type="checkbox"/>
85	4.0.7.13	2022-10-14	Fixed showing shadows on the numeric entry. 數值輸入會發生殘影	12	<input type="checkbox"/>
86	4.0.7.13	2022-10-14	Fixed, the system crashed when rebooting the sublink of the Mitsubishi Q-Ethernet driver. 次連線-三菱 Q-Ethernet 設備斷線當機	12	<input type="checkbox"/>
87	4.0.7.14	2022-10-15	Rename the HMI in Hand Chinese name without "Cermate" indication. 屏通掌控更名為人機掌控	12	<input type="checkbox"/>
88	4.0.7.14	2022-10-15	Fixed using \$\$317 to change the language, the value will not change. \$\$317 語系變更時，數值不會改變	12	<input type="checkbox"/>
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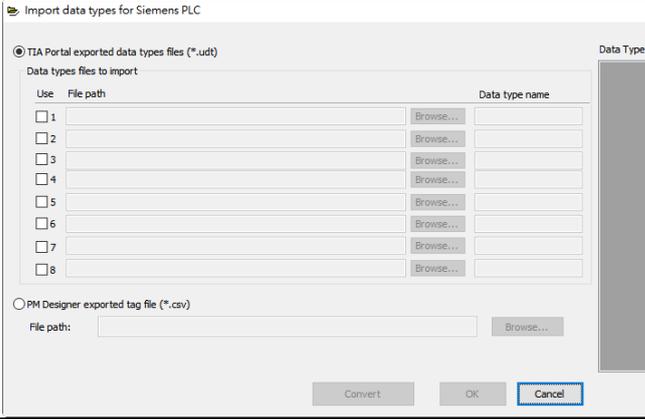
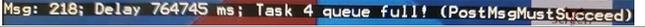
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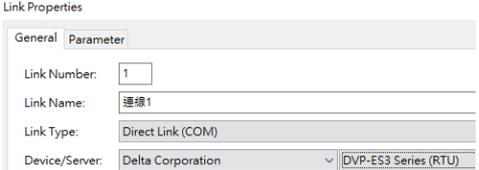
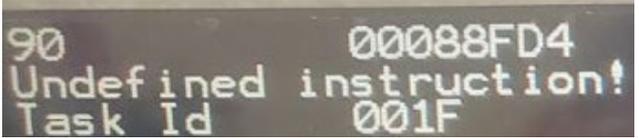
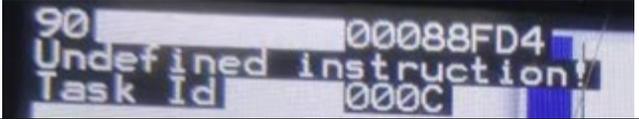
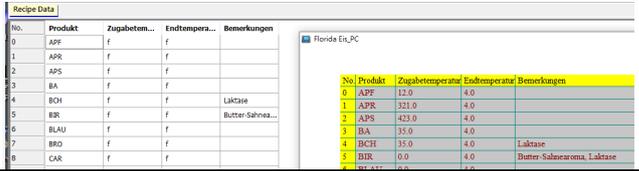


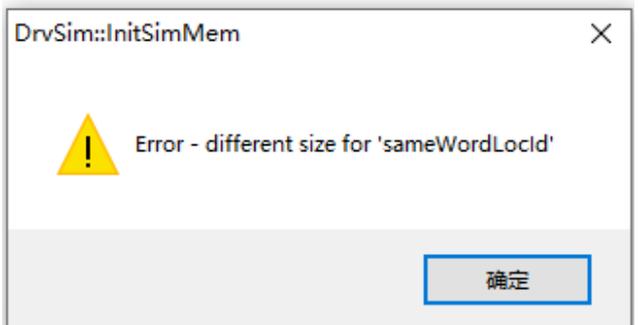
## New Features and Enhancements in v4.0

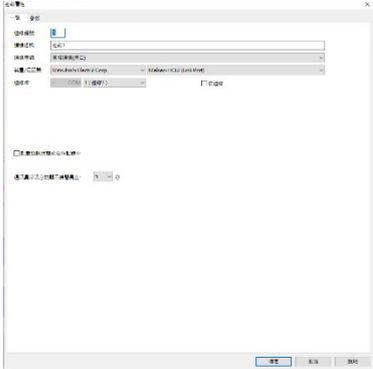
No	Item	Issues	Descriptions
1.	3393	Fixed controlled user level by bit failed. 受用戶控制等級失效	Control user's level by bit error. When changing screen pages, the user level should execute twice to work. 受用戶控制等級失效，客戶反應切換畫面改變等級，退出要執行兩次才會有禁止符號
2.	3395	Fixed the Page scroll bar on the historical data page. 選頁器歷史資料捲軸	The selection bar on the historical data page did not work. It only works on the last page. 選頁器歷史資料捲軸問題，選頁器的畫面上只有最後一個畫面的歷史資料的捲軸可以滾動，前面的畫面點擊後歷史資料顯示器沒反應
3.	3389	Fixed the global object overlay feature. 全域物件重疊屬性失效	After objects are saved as global objects, the overlay feature did not work when retrieving the objects. 物件存為全域物件，從物件庫拉出來的物件，重疊屬性皆失效
4.		HIH/PV will be compatible with HMI/Box hereafter. HIH/ PV 永遠能與 V4.0.7.00 開始的所有 HMI/Box 版本相容	The newer version, V4.0.7.00, allows the HIH/ PV to be compatible with HMI/BOX. It's no longer needed to upgrade any onside running HMI/BOX applications to use the HIH and PV. Users only need to update the HIH and PV to use the remote functions. <b>The HMI server/client WILL NOT be compatible with prevision versions from the version Hearon. Please choose your running version carefully.</b> 永遠能與 V4.0.7.00 開始的所有 HMI/Box 版本相容. 舉例來說, 假如某客戶有 V4.0.7.00 的 HMI 已經安裝運行, 後來又安裝了 V4.0.8.00 的 HMI. 這時, 他只要更新 HIH/PV 到 V4.0.8.0 即可. 無須回頭更新 V4.0.7.00 的 HMI. 因為 V4.0.8.00 的 HIH/PV 能相容 V4.0.7.00. 注意: <b>本版 HMI server/client 與過去任何版本都已不相容.</b>
5.		IDCS supports resumable download IDCS 下載支持斷點續傳.	IDCS supports resumable download. When IDCS disconnects, it's no need to restart the HMI or Box; no need to abort the download dialogue box. Press start on the screen to resumable the download. We will keep optimizing this process in future versions. IDCS 下載支持斷點續傳. 當下載因故斷線. 無須重啟 HMI/Box, 無須退出下載對話框, 只要再點擊一次開始鍵, 就能從斷點開始繼續下載. 下版希望能把再點擊一次開始鍵的動作省去, 達到全自動斷點續傳.
6.	3398	Fixed the Bar graphic reference problem 條形圖的參考線, "線"顯示成問號"?"	The reference line of the bar graphic showed "?" 條形圖的參考線, "線"顯示成問號"?" 
7.	3399	Fixed the automatic saving historical data problem. 歷史數據自動儲存, 資料錯亂	Using saving data to a file for the historical data, sometimes the data did not save correctly. 歷史數據, "自動儲存數據到檔案", 儲存的資料有機

			<p>率會是錯亂的</p> 
8.	3401	Fixed the "GetJsonVal" GetJsonVal 指令修正	<p>Using "GetJsonVal" with L" number" analysis, the number 0~9 values are correct, but numbers more than 10 are incorrect. After testing, the L" gets the first digit only. (For example: 10 = 1 and 20=2)</p> <p>GetJsonVal 再搭配 L[數字]解析時，數字 0~9 解析的值正確 但 10 以上便出現錯誤，經測試確認 L[]只取第一位。 (例:10 只取 1，20 只取 2)</p>
9.	3403	Fixed when using WISE-PAAS more than 700 TAGs, with cycle macro, the program crashes. WISE-PAAS TAG 數量超過 700，搭配循環巨集當機	<p>Reduce the tags or closes the cycle macro to avoid the situation.</p> <p>WISE-PAAS TAG 數量超過 700，搭配循環巨集當機 只要將 TAG 數量減少，或者巨集關閉，就不會當機</p> 
10.	3405	Fixed error when importing tags to the "stuct" of the Siemens DB. 西門子 DB 匯入 TAG，stuct 位置，PM 地址有錯誤	<p>Export PLC DB as an SCL and import it to PM SW. It could be the address's definition after the STUCT was wrong.</p> <p>將 PLC DB 匯出成 scl，導入到 PM 軟體，stuct 後面地址定義有錯誤</p>
11.	3412	Fixed bit lamp and line object issue. "指示燈"跟"線"物件在同一畫面，指示燈的圓框會消失不顯示	<p>Fixed bit lamp and thick type line object on the same screen, the border of the lamp will disappear.</p> <p>指示燈"跟"線"物件在同一畫面 且"線"物件 類型有更改成粗線，指示燈 的圓框會消失</p> 
12.	3413	Fixed V4.0.7.00 select Ethernet communication, the parameter setting page issue. V4.0.7.00 版本選擇網路通訊協定時參數頁出錯	<p>Select direct connect Ethernet, click the parameter setting, save, and find error messages.</p> <p>連接選直接連接（乙太網），選擇任意協定，然後點參數頁面，會提示試圖執行的操作不受支援和遇到不當參數，點確定後，跳到的參數頁會顯示很多參數項</p> 

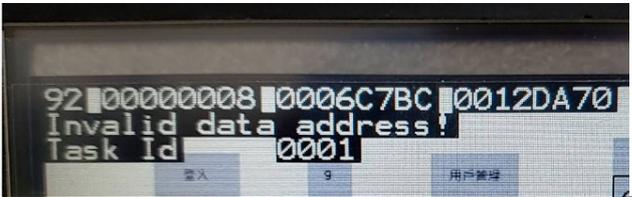
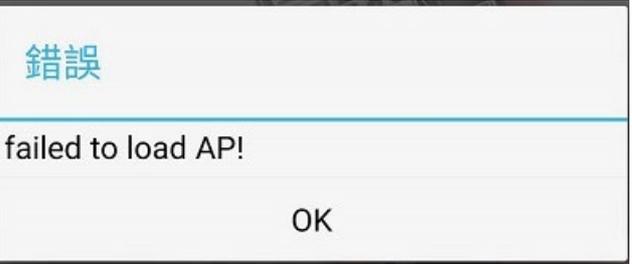
13.	3414	<p>Fixed being unable to click the option of "Support up to 32 users/passwords at runtime." 運行時支持 32 組用戶密碼，無法取消勾選</p>	<p>Fixed unable to click the option of "Support up to 32 users/passwords at runtime." 運行時支持 32 組用戶密碼，無法取消勾選</p> <p><input checked="" type="checkbox"/> Support up to 32 users/passwords at runtime</p> <p><input type="checkbox"/> Require user name to log in</p>
14.	3415	<p>Fixed V4.0.7.00 offline simulation crashes V4.0.7.00 離線模擬 當機</p>	<p>Fixed V4.0.7.00 offline simulation crashes V4.0.7.00 執行離線模擬功能，運行就會當機，程式無回應</p> 
15.		<p>V4.0.7.02 Siemens PLC supports Structure Import Tags 西門子 PLC 支援結構 (Structure) 方式導入 Tag</p>	<p>Siemens PLC supports using Structure to import .UDT files. 西門子 PLC 支援結構 (Structure) 方式導入 Tag 功能。結構方式導入使用 UDT 的 DB Block</p> 
16.		<p>V4.0.7.02 Fixed failed to connect with WISE PAAS server will stop. Wise-PAAS 無法連線伺服器</p>	<p>While simulation, it failed to connect the Wise PAAS server using HMI or PC HMI 或 電腦模擬，無法連上 Wise-PAAS 伺服器</p>
17.	3416	<p>V4.0.7.02 Fixed on PX series running M4V video problem. PX 系列長時間循環撥放 M4V 影片，影片會中止不撥放</p>	<p>When running an M4V video on PX for a long time, the HMI will show a Task 4 queue error message, and the video will stop. PX 系列長時間撥放 M4V 影片檔案，HMI 會跳出 Task 4 queue full 錯誤訊息，影片就不會繼續撥放</p> 
18.	3418	<p>Fixed fail to download via USB USB 下載異常</p>	<p>After downloading via USB successfully, restart the HMI and the PC will not see the USB, NEO HMI. It was fixed. 以 USB 線下載成功後，將人機斷電，重新送電電腦便抓不到 USB，檢查裝置管理員找不到 NEO HMI</p>
19.	3421	<p>Fixed. Could not use the password "88888888" to log to in the FTP/ FTP 無法使用密碼 88888888 登入</p>	<p>When using "88888888" to log in the FTP will show an error. FTP 使用 8 個 8 的密碼，登入會顯示"嚴重錯誤"</p>

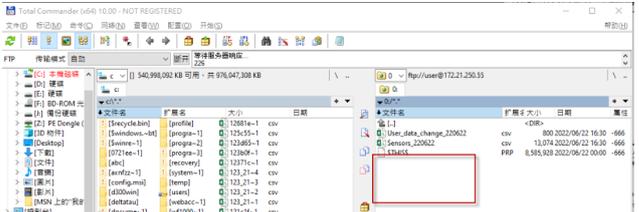
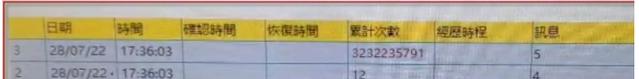
20.	3425	Fixed. Using the function button to read the IDF file, after data transfer, the windows will not close. 功能按鈕使用“讀取 Idf 檔”，數據轉移視窗不會關閉	功能按鈕使用“讀取 Idf 檔”，數據轉移視窗不會關閉
21.	3427	Fixed. Could not sue Delta DVP-ES3 driver. 台達 DVP-ES3 驅動無法下載使用	When using the Delta DVP-ES3 driver, it will show missing The C16010.mod file. 台達 DVP-ES3 驅動下載時會提示缺少 C16010.mod 
22.	3428	Fixed. Failed and showed an error message “task id 001F” when using IDCS remote download to HMI. IDCS 遠端下載 HMI ，會彈出當機 task id 001F	Failed and show an error message “task id 001F” when using IDCS remote download to HMI. IDCS 遠端下載 HMI 程式，HMI 會彈出當機 task id 001F 
23.		IDCS supports WeChat/Line push broadcast function. IDCS 支援 WeChat /Line 警報推播	IDCS supports WeChat/Line push broadcast function. IDCS 支援 WeChat /Line 警報推播 
24.		Fixed. Fail to input Chinese characters. HMI 輸入漢字，會當機	It shows Task Id000C when inputting Chinese characters. HMI 輸入漢字，HMI 會顯示 Task Id 000C 錯誤碼 
25.	3435	Fixed the Recipe Editor failed to read the PRD data file and the 32 floating data values showed FFF, but using PE to read it was correct. recipeEditor 讀取 PRD 數據檔案，32 位浮點數 數值都顯示 F	The Recipe Editor failed to read the PRD data file and the 32 floating data values showed FFF, but using PE to read it was correct. recipeEditor 讀取 PRD 數據檔案，32 位浮點數 數值都顯示 F PE 讀取時，卻是有正確數值 
26.	3436	Fixed the Due day password notify words and pre-notify screen issue. 到期日密碼通知位元和預通知畫面問題	The due day password was functioning for bit notification, and using the Modbus sub-link driver also worked fine, however, it's not able to trigger the PLC bit addresses while communicating with a PLC. It was also not allowed to choose the pre-notifying screen. 到期日密碼通知位元用內部位址或 Modbus 從站協議可以正常置位元，但跟 PLC 通訊時無法觸發 PLC 的位址，還有預通知畫面沒辦法選擇視窗畫面了，以前的版本是可以選擇的

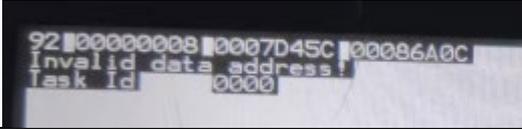
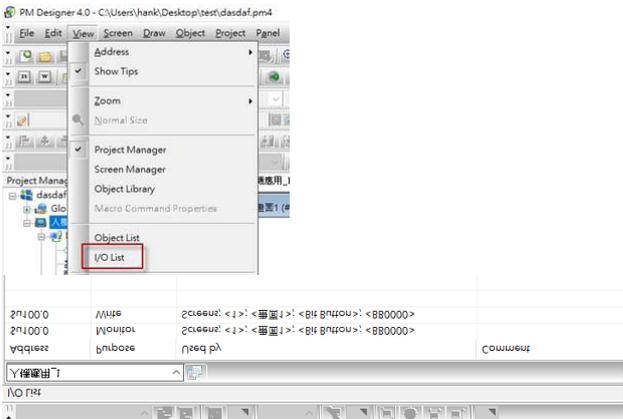
27.	3437	Fixed failed to import pictures using the function button or bit addresses. 通過功能按鈕或位元載入圖片時屏死機	Failed to import pictures using the function button or bit addresses. 使用圖片顯示器的顯示由功能按鈕載入圖片或顯示由位元載入圖片時屏會死機
28.	3438	The HMI will freeze using flash memory instead of battery-backed memory, and the safety stop function.	The HMI will freeze using flash memory instead of battery-backed memory and the safety stop function.
29.	3439	Fixed select numbers when importing Codesys data on V4.0. It is supported on V2.1. Codesys 數據類型導入數量，V4.0 部分不支援，但 V2.1 可以導入	Import same amount of XML data, when using V2.1, the active number is 53 but using V4.0.7.03, the active number is 30 and some data types was not supported. 導入相同的 XML 數據類型，V2.1 版本 導入的有效數量是 53 V4.0.7.03 導入的有效數量是 30，部分數據類型不支援 
30.	3440	Fixed the password table problem. 密碼表顯示密碼圖表錯誤	Click the password table, when randomly clicking passwords, the table was not changed. ,點擊密碼表，隨意點擊顯示密碼，可看到下方的方框內圖示沒有改變 
31.	3441	Fixed the Siemens S7-200 Smart driver offline simulation error. 西門子 S7-200 Smart 離線模擬時卡死報錯	When choosing the S7-200 Smart driver to run the off-line simulation, it showed an error. 驅動選擇西門子 S7-200 Smart 串口協議，離線類比時打開會報錯卡死 
32.	3442	Fixed failed to import tags. 導入標籤失敗	When selecting "open" from importing tags, it failed. 標籤開放欄位如設定為"是"，後續導入標籤會失敗(資料是空的)

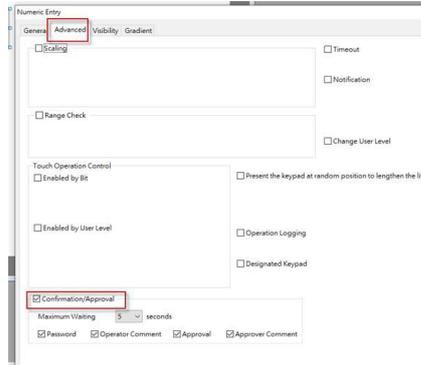
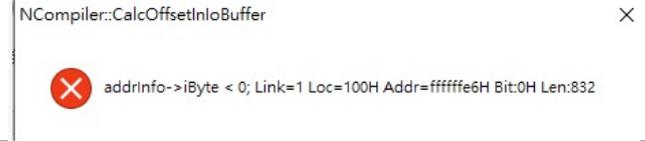
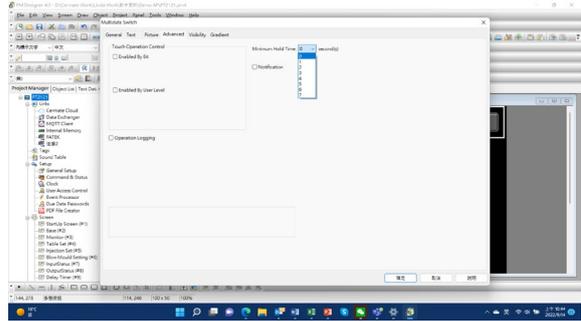
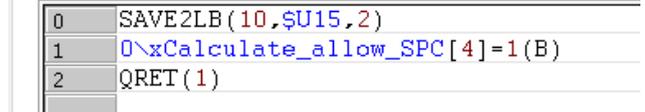
			
33.	3444	<p>Log in and log out the Control by user's level, but the restriction sign remained. 登入登出時，受等級用戶控制限制圖示不會消失</p>	<p>1. Object set as control by user's level                  2. Use the function button to Log in and Log out                  3. The object "touch restriction" sign will not display or disappear.                  4. Use the screen button to switch to other screens then switch back to the current screen, the restriction sign will be correct.</p> <p>1、物件設定"受用戶等級控制"                  2、使用功能按鈕 登入\登出                  3、物件的"觸控顯現無效"圖示，不會消失或顯現                  4、畫面按鈕切換到其他頁面在跳回原本頁面，"觸控顯現無效"圖示顯示才會正確</p> 
34.	3445	<p>The length of properties is too long, modified to the original length. 連線屬性視窗過長，可否修改為原本長度</p>	<p>On a 4.3" screen, the PC screen resolution is set to 1920x1080, should change the font size to 125% to display all. The previous version either V2.1 or V4.0.6 were normal.                  4 吋螢幕 解析度 1920*1080，變更文字大小設定為 125%                  原本 V2.1&amp; V4.0.6 的視窗可以點選到"確定"按鈕                  V4.0.7 的新視窗過長，造成按鈕點選不到</p> 
35.	3448	<p>Fixed the PX model screen blinking on the V4.0.7 version. PX 畫面閃爍 V4.0.7 版本</p>	<p>On PX model, when dragging the sub-screen, there were lines and the screens blinked on the HMI.                  PX 機型拖曳視窗畫面，HMI 畫面會有線條，且畫面會上下跳動</p>
36.	3456	<p>Fixed error on multi-state lamp 多態指示燈異常</p>	<p>When setting the multi-lamp data type as 16 bits or 32 bits integer, and clicking the value of the state will show an error.                  多態指示燈當數據類型設定 16 位或 32 位整數                  按下定義狀態值，有很大機率會一直跳出錯誤提示 (狀態數設定多少個就會跳多少次錯誤提示)                  進去設定值也會一直跳出錯誤提示</p>

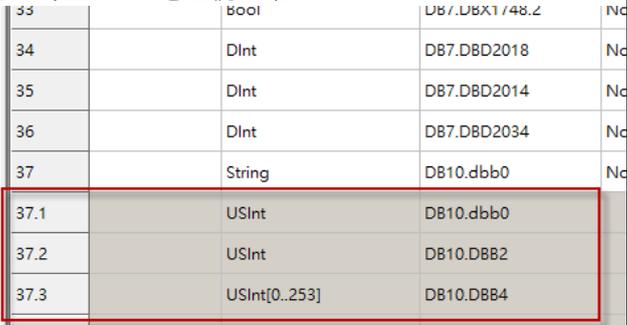
37.	3458	Fixed HMI freeze when using Macro "MOV" to trigger the "Safety stop" function. 巨集使用 MOV 指令，觸發"安全停機"功能，HMI 會停止不動作	When using time Macro with instruction "MOV" or "MOV_BITS, and using external addresses, the HMI will show "Safety stop" processing if you click the "Safety stop" button. 時間巨集裡面有用到 MOV 或 MOV_BITS 等批量賦值的指令，指令有用到外部位元址，通訊上後，點安全停機會一直停留在"安全停機正在進行中"視窗
38.	3460	Fixed failed to record "Alarm." 人機警報不會記錄	After setting the alarm words' value up to 100, and restarting the HMI, the HMI failed to record the alarms and splay the marquee. The user had to delete the alarm records to run. 警報設定字的值，筆數設定 100 筆重啟設備及人機時，人機警報不會記錄，跑馬燈也不會顯示，需清除數據警報才會正常動作
39.	3462	Fixed crashes when reading recipes from flash memory. 快閃記憶體讀取配方資料會導致死機	HMI crashes when reading recipes from flash memory. 快閃記憶體讀取配方資料會導致死機
40.	3464	Fixed failed to switch language. HMI 語系切換，造成 HMI 畫面停止不動作	The application used a multi-language function. The "Message display" object can show Chinese only; it was blank for other languages. The HMI froze using the function button to switch from Chinese to English. But if using English as the primary language, it worked fine. 程式設置了多語系，有個消息顯示器裡面使用了文字形檔的文本，而且這個文本只有中文有文字，英文是空白的，當用功能按鈕從中文切換到英文時程式會卡死，勾上所有語言同第一語言文本或者英文的文本寫上一些文字就是正常的
41.	3465	Fixed failed to set the value range when using the Codesys V3 driver. Codesys V3 數值範圍檢查無法設定	Cannot set the value range when using the Codesys V3 driver. Codesys V3 導入的標籤，範圍檢查的最大與最小直都無法設定  <input checked="" type="checkbox"/> Range Check <input type="checkbox"/> Variable Range    Min.: <input type="text" value="45995608"/> <span style="margin-left: 150px;">Max.: <input type="text" value="45995608"/></span>
42.	3468	Fixed failed to use the drop-down menu object at the multi-state button on the window screen 視窗畫面使用"多態按鈕-下拉式清單"物件，畫面顯示異常	Failed to use the drop-down menu object at the multi-state button on the window screen "多態按鈕"控制方式選擇"下拉式清單"，用視窗畫面顯示器關聯\$U1，達到到使用下拉式清單選擇視窗畫面效果，運行會發現視窗畫面顯示異常 <ol style="list-style-type: none"> <li>1. Use the multi=state button&gt; set the read and write address&gt; select the drop-down menu 使用多態按鈕，設置讀寫位址，選擇下拉式清單</li> <li>2. Use window screen&gt; set the \$U1 to show the windows screen 使用視窗顯示器，關聯\$U1；</li> <li>3. Create a new window screen, create multiple numeric entry objects 新建視窗畫面，在畫面中增加多個數值輸入器；</li> <li>4. Use the multi-state button to open a window screen, and enter a number from a numeric entry object.</li> </ol>

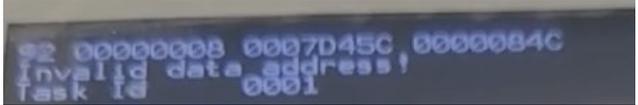
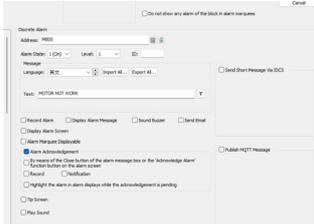
<p>43.</p>	<p>3471</p>	<p>Fixed to create 32 sets of user password 新增 32 組用戶密碼異常</p>	<p>使用多態按鈕開啟視窗畫面，數值輸入器輸入數。 1、When selected the 17<sup>th</sup> set of password, the user names before the 7<sup>th</sup> showed error. 用戶選用至 17 組時，第 7 組之前的用戶名會顯示異常 2、When selected the 20<sup>th</sup> of user, PMD can not show colors of some numeric keys. 用戶選用至 20 組時，登入視窗會遮住特定按鈕的顏色 3、When selected up to the 24<sup>th</sup> user, it will show some none related characters. 新增第 24 組 出現奇怪中文字 4、When selected up to the 24<sup>th</sup> user, the user menu disappeared and HMI crashed. 新增到 24 組 使用用戶選單就會閃退，人機當機</p> 
<p>44.</p>	<p>3474</p>	<p>Scheduling setting table error 排程設置表顯示異常</p>	<p>Overlap characters when run the scheduling table 運行會看到排程設置表文字重疊顯示</p> 
<p>45.</p>	<p>3477</p>	<p>Fixed HMI unable to login PE HIH 無法登入 PE</p>	<p>HIH unable to login PE on the one hour trial version. Neither Android or iOS failed to load AP HIH 無法登入 PE(一小時試用版) iOS、安卓皆卡在 Failed to load AP</p> 
<p>46.</p>	<p>3480</p>	<p>Fixed the HMI service problem- use the function button to save. 人機服務器-功能按鈕儲存問題</p>	<p>All Android, iOS, PV had the same issue to save the Data logger, alarm, operating logger. When use the function button to save files. 安卓、iOS、PV. 數據收集、警報、操作紀錄都有相同情況 用功能按鈕-儲存到檔案開啟視窗選擇檔案，此時按下取消也會產生檔案</p> 

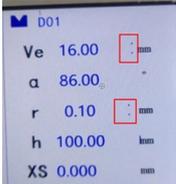
47.	3450	Fixed when using the Total commander can't read the subfolder from the USB drive. Total Commander. 使用 FTP 連結 HMI 隨身碟，隨身碟的資料夾跟些許檔案會不顯示	When using the Total commander can't read the subfolder from the USB drive. Total Commander 軟體 連結到隨身碟，發現資料夾都不顯示 
48.	3482	Fixed crashed when using the function button at the print screen and saving it as a file. 功能按鈕-列印畫面到檔案(64K 色)死機	PT2104 crashed when using the function button at the print screen and saving it as a file. 功能按鈕-列印畫面到檔案(64K 色)/(64K 色.BMP)按下會死機
49.	3485	Fixed date and time display error when using the alarm. 當前警報日期時間顯示異常	Date and time display error when using alarm. Need to restart the HMI to run. 當前警報發生時，人機斷電重啟，日期與時間顯示異常
50.	3487	Fixed the HMI freeze when checking the "synchronize when starting the HMI" 時鐘功能勾選"啟動後首次自動同步必須成功才可運行人機應用"，hmi 會卡住在系統訊息畫面	The HMI freeze when checking the "synchronize when starting the HMI" 時鐘功能勾選"啟動後首次自動同步必須成功才可運行人機應用"，hmi 會卡住在系統訊息畫面(請注意: HMI 必須讀到有效的日期與時間，才不會卡住. 這是那個選項的正常結果.)
51.	3489	Fixed upload file via FTP function failed. HMI 上傳到 FTP 功能異常	Failed to upload files via FTP. HMI 無法將檔案上傳至 FTP
52.	3490	Fixed when using the event function with the data logger, the accumulated counter error. 事件處理器 搭配數據收集器，累計次數顯示異常	When using the event function with the data logger, the accumulated counter error. 事件處理器 搭配數據收集器，紀錄次數顯示異常 客戶使用事件處理器，會用同一個位址去觸發不同的事件發生，同步使用數據收集器紀錄 事件觸發後，累計次數會有異常，且有空白欄位發生 
53.	3492	Fixed the function button, and write the recipe to PLC error. 功能按鈕"寫入配方到 plc"異常	Error when using the function button, and write the recipe to PLC. It worked when triggered the first time, needed to restart the HMI to trigger, otherwise, it will fail. 功能按鈕或命令與狀態觸發寫配方到 PLC 時，只有第一次觸發可以正常寫入後面就無法觸發了，要斷電重啟才能觸發
54.	3497	Fixed not able to import Codesys V3 tags. 導入 CODESYS V3 的標籤會導致 PM 閃退	Unable to import Codesys V3 tags. 導入 CODESYS V3 的標籤會導致 PM 閃退
55.		Fixed tManager virtual com9 and above not available. tManager 虛擬串口 com9 以上無法使用	Was not able to open the virtual com port 9 and above. 虛擬串口 com9，開啟通訊埠會彈出啟用失敗

56.	3504	Fixed when there was no communication, look up the password table then read the PLC address the HMI crashed. 無通訊情況，查看密碼表以後再去讀 PLC 地址會死機	When there was no communication, after looking up the password table and then reading the PLC address, the system will show task id 0001. If we did not open the password table, the system was working fine. 無通訊情況，查看密碼表以後再去讀 PLC 地址會死機，並且會提示 task id 0001。如果不打開密碼表無此問題。附件為測試視頻和程式。
57.	3506	New function adding resume from breakpoint with alarm report function. 新增斷點續傳-警報資料功能	Added the resume from breakpoint with an alarm report. 新增斷點續傳-警報資料功能
58.	3507	Fixed when selected customized keypad the system will crash. PM 系列勾選客制化鍵盤，運行會白屏	When selected customized keypad the system will crash PM 系列勾選客制化鍵盤功能，下載到屏裡面運行會白屏
59.	3509	Fixed cannot delete a disabled macro. 已經被取消使用的物件宏無法被刪除	Cannot delete a disabled macro. 某個巨集指令被物件啟用作為物件宏後，就算取消了物件宏的使用，這個巨集指令還是無法刪除
60.	3510	Fixed the crash when triggering the event processor. 觸發事件處理器當機	The system crashed when triggering the event processor. It showed TASK IS0000. 觸發事件處理器當機就會出現 TASK ID 0000 
61.	3512	Fixed using index tag address to open I/O List, the system crashed. 使用標籤索引位址後打開輸出/輸入表導致軟體閃退	Using Macro with index tags to check I/O list, the system will crash.  腳本中使用了標籤的索引位址，點擊查看輸出/輸入表就會導致軟體閃退或卡死

<p>62. 3516</p>	<p>Fixed cannot use the advanced function&gt;Confirmation Approval on 4.3” models.</p>	<p>The Confirmation Approval from the Advanced function was not available at the 4.3” models.</p> 	<p>4.3 吋型號使用 確認/校驗 功能，確認視窗不會顯示</p>
<p>63. 3522</p>	<p>Fixed the system crashed when using “MOV” on the Codesys driver. CODESYS 驅動 MOV 語句執行</p>	<p>Using AM401 with the Codesys driver to build a 1000 array and then trigger MOV, the system will crash. 匯川 AM401 建一個陣列長度大於 1000 的陣列，觸發 MOV 指令，模擬軟體會閃退</p> 	<p>Using AM401 with the Codesys driver to build a 1000 array and then trigger MOV, the system will crash. 匯川 AM401 建一個陣列長度大於 1000 的陣列，觸發 MOV 指令，模擬軟體會閃退</p>
<p>64. 3525</p>	<p>Fixed showing error while compiling, however the compile will success. 檔案編譯出現錯誤視窗</p>	<p>The system showed an error when compiling, and then comgggggg successfully. 檔案編譯時出現錯誤提示視窗，但編譯可以成功</p> 	<p>The system showed an error when compiling, and then comgggggg successfully. 檔案編譯時出現錯誤提示視窗，但編譯可以成功</p>
<p>65. 3527</p>	<p>Fixed cannot use “the minimum holding time” from the multistate switch. “最少按壓時間”功能在多態按鈕中無法使用</p>	<p>The minimal holding time was not available at the multistate switch.</p> 	<p>The minimal holding time was not available at the multistate switch. 多態按鈕的“按壓時間”設置功能，在“下拉式清單”的控制方式下無法使用</p>
<p>66. 3528</p>	<p>Fixed error using the macro to check saved data. 使用查詢巨集儲存資料，執行時間過長並且會報錯</p>	<p>See the below picture, using the macro to check saved data, the system will have excess executing time and the result will be wrong. 使用查詢巨集儲存資料，執行時間過長並且報錯</p> 	<p>See the below picture, using the macro to check saved data, the system will have excess executing time and the result will be wrong. 使用查詢巨集儲存資料，執行時間過長並且報錯</p>

67.	3529	<p>Adding a numeric entry to the client Macro for the HIH and PV. 增加數值輸入器的使用者端宏</p>	<p>Adding a numeric entry to the client Macro for the HIH and PV. This Macro is dedicated to running on clients such as HIH and PV. 增加數值輸入器的使用者端宏</p> 
68.	3531	<p>Fixed using new version software to open the older Siemens software version tag, and showing wrong string addresses. 西門子舊版本標籤驅動，用新版本開啟，STRING 位置錯誤</p>	<p>Using the older PMD 2 version to build Siemens string tags, and open the strings with the newer PMD 4, the address layout was wrong. The solution was to delete the previous strings and rebuild them with the newer PMD4 version to get the correct string address. 將驅動刪除，再重新建立新的驅動的 STRING 地址就正確</p> 
69.	3536	<p>Fixed when using Macro&gt;DW, it showed a warning "data type different" after compiling. 使用 DW 指令編譯會出現 警告"指定類型不同"</p>	<p>Using Macro&gt;DW and setting the tag as 16-bit and 32-bit integer, after compiling, the system showed that the 32-bit signed integer differs from the designated 32-bit unsigned integer. 使用 DW 指令，標籤定義為 16 位整數&amp;32 位整數編譯時會出現警告顯示 32 位整數與指定的 32 位正整數 不同 DATA TYPE 是設定 32 位整數</p> 
70.	3537	<p>Fix the system crashed when grouping the Window screens. 窗口畫面顯示器集群後閃退</p>	<p>Created two window screens and grouped them, the system crashed. 建立兩個視窗畫面顯示一集群 PM 就閃退</p>
71.	3538	<p>Fixed crashed using roller bar button to control a sub-link table. 滾動按鈕控制次連接表時死機</p>	<p>When using a roller bar button to operate a sub-links table on a window screen, the system crashed. A Sub-link table is for operators to check if the links are working correctly. 用滾動按鈕在視窗畫面控制次連接表滾動或翻頁時會死機, 用戶透過此物件，控制通訊是否連線或關閉。</p> 

72.	3539	Fixed using the menu screen with objects that use the advanced function "Confirmation/Approval" 菜單畫面搭配物件"確認/校驗"，HMI 運行會當機	When using a menu screen with objects that use the advanced function "Confirmation/Approval", the HMI/simulation will crash. Design a bit button then set the pulse as 1, when press the button quickly, the system will crash. 菜單畫面搭配物件"確認/校驗"，HMI/simulation 運行會當機閃退 菜單畫面 放置 位按鈕=>設定為設 1 脈波，快速執行多次就會閃退 
73.	3542	Fixed can close the alarm while using the alarm acknowledgment function. 使用警報收悉功能警報畫面無法關閉	Can't close the alarm when using the alarm acknowledgment function.  使用警報收悉功能後，就算用功能按鈕觸發了警報收悉，警報畫面還是無法關閉
74.	3543	Fixed using bit address to trigger alarm acknowledgment on normal screens, the system will crash. 用位元位址觸發在普通畫面的警報收悉功能會死機	Using bit address to trigger alarm acknowledgment on normal screens, the system will crash. 用 PLC 的位元觸發在普通畫面的警報收悉功能按鈕會死機
75.	3544	Fixed using Macro data command data compiled error. 巨集命令數據類型編譯錯誤問題	According to the F2D command description, the P1 is a 32 bits integer, but if using a tag to set it as a 32 bits integer, the program compiled error. F2D 指令上說明 P1 是 32 位整數，但是使用 tag 設定為 32 位整數，編譯會錯誤
76.	3546	Fixed the replace function error 替換/取代功能異常	In the data display/ advanced numeric display, when set a range that is changeable with a tag, it's not possible to use the replace function to change the low, high limit and high value. 數值顯示器/進階數值顯示器，設定範圍可變且使用標籤，使用取代功能只會改變最小值/低現值，高限值/最大值無法替換
77.	3557	Fixed after deleting link 1, the link 2 will maintain as link 2, but the tag address showing relating to link1. 連線 1 刪除後，連線 2 編號維持為 2，使用標籤地址卻變為 1\	When there are two links ( Link1 and Link2) in a project, after deleting the link1, the link2 number will remain link2. When re-select tags, the addresses will be changed and relating to Link1. 專案為 link1、link2 將 link1 刪除，link2 編號維持在 2 重新點選標籤，地址編號都會變成 1
78.	3560	Fixed when zoom in click on the overlapping objects, the system will not show the object properties. 畫面放大後，點選重疊物件不會出現重疊選單物件	After zooming in, the system can not show the object properties of the overlapping objects. 畫面放大後，點選重疊物件，重疊選單不會顯示

79.	3564	Added HIH resolutions. HIH 新增解析度	Adding 2778x1284 and 2796x1290 resolution on the HIH. 增加 2778x1284 與 2796x1290 兩種解析度
80.	3565	Fixed the character display object properties will show "invisible" option. 文字物件 在共同屬性會出現 "不顯現" 選項	Removed the "invisible" option. 已移除"不顯現"選項
81.	3568	Added high-high limit and low-low limit to the numeric display. 數值顯示器增加高高限值以及低低限值	Added high-high limit and low-low limit to the numeric display. 數值顯示器能夠增加高高限值以及低低限值
82.	3569	Fixed compiling showing matching if not found error 檔案編譯出現 matching if not found	Compiling error. The system showed matching not found. Error. 編譯專案 會出現錯誤 matching if not found  <ul style="list-style-type: none"> <li>❌ Open Macro : g_HardwareSpec_Open : Line 4 : Error : Matching IF not found</li> <li>❌ Cycle Macro : g_HardwareSpec_Cycle : Line 6 : Error : Matching IF not found</li> <li>❌ Cycle Macro : g_HardwareSpec_Cycle : Line 9 : Error : Matching IF not found</li> </ul>
83.	3570	Fixed failed to read more than 80 ASCII strings of a recipe. 配方 ASCII 字串，讀取超過 80 個 ASCII 資料，會讀取失敗	Failed to read more than 80 ASCII strings of a recipe. 配方 ASCII 字串，讀取超過 80 個 ASCII 資料，會讀取失敗
84.	3571	Fixed after selecting exporting names with the \$N setting, using the function button, after rebooting, the selection disappeared. 功能按鈕-輸出選到的檔名，設定 \$N，斷電重啟後不會保持	After selecting exporting names with the \$N setting, using the function button, after rebooting, the selection disappeared. 功能按鈕-輸出選到的檔名，設定 \$N，斷電重啟後不會保持
85.	3572	Fixed showing shadows on the numeric entry. 數值輸入會發生殘影	Showing shadows on the numeric entry. 數值輸入顯示會出現殘影  
86.	3575	Fixed, the system crashed when rebooting the sublink of the Mitsubishi Q-Ethernet driver. 次連線-三菱 Q-Ethernet 設備斷線當機	Using the Mitsubishi Q-Ethernet driver, unplug the Ethernet cable while communicating, the HMI will show error communication. When plug in the Ethernet cable, the HMI will crash. 人機與 plc 通訊時，將網路線拔除，人機跳出通訊錯誤視窗，再將網路線接回去，人機會當機
87.		Rename the HMI in Hand Chinese name without "Cermate" indication. 屏通掌控更名為人機掌控	Rename the HMI in Hand Chinese name without "Cermate" indication. 屏通掌控更名為人機掌控，英文名稱維持 HMI In Hand
88.	3550	Fixed using \$\$S317 to change the language, the value will not change. \$\$S317 語系變更時，數值不會改變	When using the \$\$S317 to change the language, the value will not change while running the HMI; however the simulation is working. \$\$S317 語系變更時，數值不會改變，simulation 正常運行在 hmi 才有問題
89.			
90.			

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