

Technical Document

Version 4.0

Apr 25, 2022

PM4.0 software update

軟體更新



Designed to be Outstanding

◎Release Note

No	Revision	Date	Content
1	4.0.6.17	2022-04-22	Fixed controlled user level by bit failed. 受用戶控制等級失效
2	4.0.6.17	2022-04-22	Fixed the Page scroll bar on the historical data page. 選頁器歷史資料捲軸
3	4.0.6.17	2022-04-22	Fixed the global object overlay feature. 全域物件重疊屬性失效
4	4.0.7.00	2022-05-10	HIH/PV will be compatible with HMI/Box hereafter. HIH/ PV 永遠能與 V4.0.7.00 開始的所有 HMI/Box 版本相容
5	4.0.7.00	2022-05-10	IDCS supports resumable download IDCS 下載支持斷點續傳.
6	4.0.7.00	2022-05-10	Fixed the Bar graphic reference problem 條形圖的參考線，"線"顯示成問號"?"
7	4.0.7.00	2022-05-10	Fixed the automatic saving historical data problem. 歷史數據自動儲存，資料錯亂
8	4.0.7.00	2022-05-10	Fixed the "GetJsonVal" GetJsonVal 指令修正
9	4.0.7.00	2022-05-10	Fixed when using WISE-PAAS more than 700 TAGs, with cycle macro, the program crashes. WISE-PAAS TAG 數量超過 700，搭配循環巨集當機
10	4.0.7.00	2022-05-10	Fixed error when importing tags to the "stuct" of the Siemens DB. 西門子 DB 匯入 TAG，stuct 位置，PM 地址有錯誤
11	4.0.7.01	2022-05-13	Fixed bit lamp and line object issue. "指示燈"跟"線"物件在同一畫面，指示燈的圓框會消失不顯示
12	4.0.7.01	2022-05-13	Fixed V4.0.7.00 select Ethernet communication, the parameter setting page issue. V4.0.7.00 版本選擇網路通訊協定時參數頁出錯
13	4.0.7.01	2022-05-13	Fixed being unable to click the option of "Support up to 32 users/passwords at runtime." 運行時支持 32 組用戶密碼，無法取消勾選
14	4.0.7.01	2022-05-13	Fixed V4.0.7.00 offline simulation crashes V4.0.7.00 離線模擬 當機
15	4.0.7.01	2022-05-13	V4.0.7.02 Siemens PLC supports Structure Import Tags 西門子 PLC 支援 結構 (Structure) 方式導入 Tag
16	4.0.7.02	2022-05-18	V4.0.7.02 Fixed failed to connect with WISE PAAS server will stop. Wise-PAAS 無法連線伺服器
17	4.0.7.02	2022-05-18	V4.0.7.02 Fixed on PX series running M4V video problem. PX 系列長時間循環撥放 M4V 影片，影片會中止不撥放
18	4.0.7.03	2022-05-28	Fixed fail to download via USB USB 下載異常
19	4.0.7.03	2022-05-28	Fixed. Could not use the password "88888888" to log to in the FTP/ FTP 無法使用密碼 88888888 登入

20	4.0.7.03	2022-05-28	Fixed. Using the function button to read the IDF file, after data transfer, the windows will not close. 功能按鈕使用“讀取 Idf 檔”，數據轉移視窗不會關閉
21	4.0.7.03	2022-05-28	Fixed. Could not sue Delta DVP-ES3 driver. 台達 DVP-ES3 驅動無法下載使用
22	4.0.7.03	2022-05-28	Fixed. Failed and showed an error message “task id 001F” when using IDCS remote download to HMI. IDCS 遠端下載 HMI，會彈出當機 task id 001F
23	4.0.7.03	2022-05-28	IDCS supports WeChat/Line push broadcast function. IDCS 支援 WeChat /Line 警報推播
24	4.0.7.03	2022-05-28	Fixed. Fail to input Chinese characters. HMI 輸入漢字，會當機
25	4.0.7.04	2022-06-10	Fixed the Recipe Editor failed to read the PRD data file and the 32 floating data values showed FFF recipeEditor 讀取 PRD 數據檔案，32 位浮點數 數值都顯示 F
26	4.0.7.04	2022-06-10	Fixed the Due day password notify words and pre-notify screen issue. 到期日密碼通知位元和預通知畫面問題
27	4.0.7.04	2022-06-10	Fixed failed to import pictures using the function button or bit addresses. 通過功能按鈕或位元載入圖片時屏死機
28	4.0.7.04	2022-06-10	The HMI will freeze using flash memory instead of battery-backed memory, and the safety stop function.
29	4.0.7.04	2022-06-10	Fixed select numbers when importing Codesys data on V4.0. It is supported on V2.1. Codesys 數據類型導入數量，V4.0 部分不支援，但 V2.1 可以導入
30	4.0.7.04	2022-06-10	Fixed the password table problem. 密碼表顯示密碼圖表錯誤
31	4.0.7.04	2022-06-10	Fixed the Siemens S7-200 Smart driver offline simulation error. 西門子 S7-200 Smart 離線模擬時卡死報錯
32	4.0.7.04	2022-06-10	Fixed failed to import tags. 導入標籤失敗
33	4.0.7.05	2022-06-30	Log in and log out the Control by user’s level, but the restriction sign remained. 登入登出時，受等級用戶控制限制圖示不會消失
34	4.0.7.05	2022-06-30	The length of properties is too long, modified to the original length. 連線屬性視窗過長，可否修改為原本長度
35	4.0.7.05	2022-06-30	Fixed the PX model screen blinking on the V4.0.7 version. PX 畫面閃爍 V4.0.7 版本
36	4.0.7.05	2022-06-30	Fixed error on multi-state lamp 多態指示燈異常
37	4.0.7.06	2022-07-08	Fixed HMI freeze when using Macro “MOV” to trigger the “Safety stop” function. 巨集使用 MOV 指令，觸發“安全停機”功能，HMI 會停止不動作
38	4.0.7.06	2022-07-08	Fixed failed to record “Alarm.” 人機警報不會記錄
39	4.0.7.06	2022-07-08	Fixed crashes when reading recipes from flash memory. 快閃記憶體讀取配方資料會導致死機
40	4.0.7.06	2022-07-08	Fixed failed to switch language. HMI 語系切換，造成 HMI 畫面停止不動作
41	4.0.7.06	2022-07-08	Fixed failed to set the value range when using the Codesys V3 driver. Codesys V3 數值範圍檢查無法設定
42	4.07.07	2022-07-23	Fixed failed to use the drop-down menu object at the multi-state button on the window screen 視窗畫面使用“多態按鈕-下拉式清單”物件，畫面顯示異常

43	4.07.07	2022-07-23	Fixed to create 32 sets of user password 新增 32 組用戶密碼異常
44	4.07.07	2022-07-23	Scheduling setting table error 排程設置表顯示異常
45	4.07.07	2022-07-23	Fixed HMI unable to login PE HIH 無法登入 PE
46	4.07.07	2022-07-23	Fixed the HMI service problem- use the function button to save. 人機服務器-功能按鈕儲存問題
47	4.07.07	2022-07-23	Fixed when using the Total commander can't read the subfolder from the USB drive. Total Commander. 使用 FTP 連結 HMI 隨身碟，隨身碟的資料夾跟些許檔案會不顯示
48	4.0.7.08	2022-08-05	Fixed crashed when using the function button at the print screen and saving it as a file. 功能按鈕-列印畫面到檔案(64K 色)死機
49	4.0.7.08	2022-08-05	Fixed date and time display error when using the alarm. 當前警報日期時間顯示異常
50	4.0.7.08	2022-08-05	Fixed the HMI freeze when checking the "synchronize when starting the HMI" 時鐘功能勾選"啟動後首次自動同步必須成功才可運行人機應用'，hmi 會卡住在系統訊息畫面
51	4.0.7.08	2022-08-05	Fixed upload file via FTP function failed. HMI 上傳到 FTP 功能異常
52	4.0.7.08	2022-08-05	Fixed when using the event function with the data logger, the accumulated counter error. 事件處理器 搭配數據收集器，累計次數顯示異常
53	4.0.7.08	2022-08-05	Fixed the function button, and write the recipe to PLC error. 功能按鈕"寫入配方到 plc"異常
54	4.0.7.08	2022-08-05	Fixed not able to import Codesys V3 tags. 導入 CODESYS V3 的標籤會導致 PM 閃退
55	4.0.7.09	2022-08-12	Fixed tManager virtual com9 and above not available. tManager 虛擬串口 com9 以上無法使用
56	4.0.7.10	2022-08-23	Fixed when there was no communication, look up the password table then read the PLC address the HMI crashed. 無通訊情況，查看密碼表以後再去讀 PLC 地址會死機
57	4.0.7.10	2022-08-23	New function adding resume from breakpoint with alarm report function. 新增斷點續傳-警報資料功能
58	4.0.7.10	2022-08-23	Fixed when selected customized keypad the system will crash. PM 系列勾選客制化鍵盤，運行會白屏
59	4.0.7.10	2022-08-23	Fixed cannot delete a disabled macro. 已經被取消使用的物件宏無法被刪除
60	4.0.7.11	2022-09-12	Fixed the crash when triggering the event processor. 觸發事件處理器當機
61	4.0.7.11	2022-09-12	Fixed using index tag address to open I/O List, the system crashed. 使用標籤索引位元元址後打開輸出/輸入表導致軟體閃退
62	4.0.7.11	2022-09-12	Fixed cannot use the advanced function>Confirmation Approval on 4.3" models.
63	4.0.7.11	2022-09-12	Fixed the system crashed when using "MOV" on the Codesys driver. CODESYS 驅動 MOV 語句執行
64	4.0.7.11	2022-09-12	Fixed showing error while compiling, however the compile will success. 檔案編譯出現錯誤視窗

65	4.0.7.11	2022-09-12	Fixed cannot use “the minimum holding time” from the multistate switch. “最少按壓時間”功能在多態按鈕中無法使用
66	4.0.7.11	2022-09-12	Fixed error using the macro to check saved data. 使用查詢巨集儲存資料，執行時間過長並且會報錯
67	4.0.7.11	2022-09-12	Adding a numeric entry to the client Macro for the HIH and PV. 增加數值輸入器的使用者端宏
68	4.0.7.11	2022-09-12	Fixed using new version software to open the older Siemens software version tag, and showing wrong string addresses. 西門子舊版本標籤驅動，用新版本開啟，STRING 位置錯誤
69	4.0.7.11	2022-09-12	Fixed when using Macro>DW, it showed a warning “data type different” after compiling. 使用 DW 指令編譯會出現 警告"指定類型不同"
70	4.0.7.11	2022-09-12	Fix the system crashed when grouping the Window screens. 窗口畫面顯示器集群後閃退
71	4.0.7.11	2022-09-12	Fixed crashed using roller bar button to control a sub-link table. 滾動按鈕控制次連接表時死機
72	4.0.7.11	2022-09-12	Fixed using the menu screen with objects that use the advanced function “Confirmation/Approval” 菜單畫面搭配物件"確認/校驗"，HMI 運行會當機
73	4.0.7.11	2022-09-12	Fixed can close the alarm while using the alarm acknowledgment function. 使用警報收悉功能警報畫面無法關閉
74	4.0.7.11	2022-09-12	Fixed using bit address to trigger alarm acknowledgment on normal screens, the system will crash. 用位元位址觸發在普通畫面的警報收悉功能會死機
75	4.0.7.12	2022-09-28	Fixed using Macro data command data compiled error. 巨集命令數據類型編譯錯誤問題
76	4.0.7.12	2022-09-28	Fixed the replace function error 替換/取代功能異常
77	4.0.7.12	2022-09-28	Fixed after deleting link 1, the link 2 will maintain as link 2, but the tag address showing relating to link1. 連線 1 刪除後，連線 2 編號維持為 2，使用標籤位址卻變為 1\
78	4.0.7.12	2022-09-28	Fixed when zoom in click on the overlapping objects, the system will not show the object properties. 畫面放大後，點選重疊物件不會出現重疊選單物件
79	4.0.7.12	2022-09-28	Added HIH resolutions. HIH 新增解析度
80	4.0.7.12	2022-09-28	Fixed the character display object properties will show “invisible” option. 文字物件 在共同屬性會出現 "不顯現" 選項
81	4.0.7.13	2022-10-14	Added high-high limit and low-low limit to the numeric display. 數值顯示器增加高高限值以及低低限值
82	4.0.7.13	2022-10-14	Fixed compiling showing matching if not found error 檔案編譯出現 matching if not found
83	4.0.7.13	2022-10-14	Fixed failed to read more than 80 ASCII strings of a recipe. 配方 ASCII 字串，讀取超過 80 個 ASCII 資料，會讀取失敗
84	4.0.7.13	2022-10-14	Fixed after selecting exporting names with the \$N setting, using the function button, after rebooting, the selection disappeared. 功能按鈕-輸出選到的檔名，設定\$N，斷電重啟後不會保持
85	4.0.7.13	2022-10-14	Fixed showing shadows on the numeric entry. 數值輸入會發生殘影

86	4.0.7.13	2022-10-14	Fixed, the system crashed when rebooting the sublink of the Mitsubishi Q-Ethernet driver. 次連線-三菱 Q-Ethernet 設備斷線當機
87	4.0.7.14	2022-10-15	Rename the HMI in Hand Chinese name without "Cermate" indication. 屏通掌控更名為人機掌控
88	4.0.7.14	2022-10-15	Fixed using \$S317 to change the language, the value will not change. \$S317 語系變更時，數值不會改變
89	4.0.7.14	2022-10-15	Fixed the PE can not run with the OPC server function PE 無法運行 OPC 服務器功能
90	4.0.7.15	2022-11-02	Fixed when selecting the round shapes, it only showed perfect round and no oval shapes. 物件選擇 圓型，只會顯示正圓，無法變形為橢圓形
91	4.0.7.15	2022-11-02	Fixed when using the graphic display with the function button, it crashed on zoom in / out while simulating. 圖片顯示器 搭配功能按鈕 放大縮小功能，模擬當機
92	4.0.7.15	2022-11-02	Fixed the \$s839 no response. 修正 \$839 沒有反應
93	4.0.7.15	2022-11-02	Fixed when setting the ASCII as a tag in the recipe function, it needed to be set as an overflow to success. 配方 ascii 設定成標籤，需溢位才能編譯成功
94	4.0.7.15	2022-11-02	Fixed compiling error on the HMI server. 人機服務器 編譯錯誤
95	4.0.7.15	2022-11-02	Fixed when using HIH, the alarm messages disappeared. HIH 使用當前警報遺失
96	4.0.7.15	2022-11-02	Adding the number of scatter charts from 8 to 12 sets. 曲線圖數據組數擴充
97	4.0.7.15	2022-11-02	Fixed the texts that disappeared on the combo button. 組合按鈕 文字消失不顯示
98	4.0.7.15	2022-11-02	Adding the pulse with time selection to the notification function. 通知功能增加 "脈波寬"時間
99	4.0.7.15	2022-11-02	Fixed when selecting tags, any new adding bit tags are all Unsigned. 選擇標籤，新增的標籤 bit 都為 Unsigned
100	4.0.7.15	2022-11-02	Fixed lost programs when using remote downloading HMI applications. IDCS 遠程更新人機，程式遺失
101	4.0.7.15	2022-11-02	Fixed when using the \$s302, the 1-second option did not work. \$s302 1 秒計時器不會動作
102	4.0.7.15	2022-11-02	Adding saving the data logger to the "Flash memory" function to the PK2/PT2/PM2/IT4. PK2/PT2/PM2/IT4 數據收集器增加儲存到"快閃記憶體"
103	4.0.7.15	2022-11-02	Adding accessing files to the HMI server with HIH and PV. HIH 與 PV 支援使用功能鍵直接讀取 HMI server 的檔案
104	4.0.7.15	2022-11-02	Allowing choosing the transparent level on the static rectangle objects. 靜態矩形物件可選擇透明度功能
105	4.0.7.15	2022-11-02	Allowing choosing the transparent level on a static graphic. 靜態圖片物件可選擇透明度功能
106	4.0.7.16	2022-11-18	Fixed when adding the 30th links failed. 圖控第 30 個連線通訊失敗
107	4.0.7.16	2022-11-18	Fixed error on the up-side-down screen function 設置畫面上下顛倒畫面顯示異常

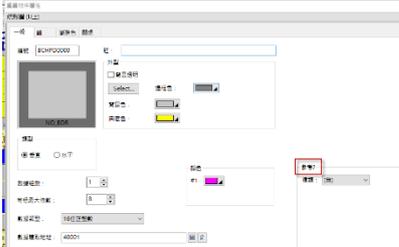
108	4.0.7.16	2022-11-18	Fixed the error when switching screens when there is a bar code and LAN1, and LAN2 information on a page. 本機訊息(二維碼物件)LAN1/LAN2 影響畫面切換
109	4.0.7.16	2022-11-18	Adding the "Notification Word" function to the button object. 按鈕物件/進階頁單增加"通知字"功能
110	4.0.7.16	2022-11-18	Adding the Macro to the Multistate Switch. 多態按鈕增加"巨集指令"項目
111	4.0.7.16	2022-11-18	Adding Macro to the Combo Button 組合按鈕增加"巨集指令"項目
112	4.0.7.16	2022-11-18	Adding the "Notification" to the toggle switch. 切換開關/進階頁單增加"通知位、通知字"功能
113	4.0.7.17	2022-11-26	Adding screen saver time to the function button. 功能按鈕新增"設置螢幕保護時間"
114	4.0.7.17	2022-11-26	Adding a "sound with on/off buzzer" to the toggle switch. 功能按鈕新增"開/關嗶聲響應"
115	4.0.7.17	2022-11-26	Adding "Show value with name" to the historical trend. 歷史趨勢圖游標功能增加"顯示名稱"
116	4.0.7.17	2022-11-26	Adding Zoom in to the function button on the "Time and Value" 功能按鈕新增"放大(時間與數值)"
117	4.0.7.17	2022-11-26	Fixed VNC function error. VNC 顯示異常
118	4.0.7.17	2022-11-26	Fixed compiling error after changing the sampling size on the data logger function. 資料收集器取樣長度改小，編譯閃退
119	4.0.7.18	2022-12-09	Fixed compiling error with the P2 parameter after using STRCPY with the 2-dimensional array. STRCPY 指令搭配 2 維陣列位址，p2 參數會編譯錯誤
120	4.0.7.18	2022-12-09	Fixed the compiling error message. 編譯出現錯誤訊息 NCompiler::CalcOffsetInIoBuf
121	4.0.7.18	2022-12-09	Fixed trigger SendSM twice, the system crashed. 觸發 SendSM 兩次 HMI 當機
122	4.0.7.19	2022-12-16	Fixed fail on using a tag with the Index register. 標籤索引失效
123	4.0.7.19	2022-12-16	Fixed HMI in Hand not synchronizing of scrolling function on the screen. HMI In Hand 捲動條拖曳不同步
124	4.0.7.19	2022-12-16	Adding the vertical reference line to the historical 2-dimensional graph. 歷史二維分佈圖新增垂直方向參考線
125	4.0.7.19	2022-12-16	Numeric entry, numeric display, Character entry, Character display, and Bit button support using the double word to control colors with RGB-888 format. 數值輸入器, 數值顯示器, 字元輸入器, 字元顯示器, 位開關等五種物件, 支援使用雙字變數控制文字顏色. 顏色值採 RGB-888 格式
126	4.0.7.19	2022-12-16	Allowing to download AP that is larger than 40MB using RUN & SETUP mode. The system will not show a RAM memory insufficient message. AP 容量超過 40MB，RUN & SETUP 模式時，下載 AP 會出現"人機的 RAM 空間不足以接收要下載的數據"
127	4.0.8.00	2022-12-22	PE4 V4.0.8.00 supports a USB Dongle license. Pe v4.0.8.00 支援 USB Dongle
128	4.0.8.01	2023-01-05	Adding range display indicators to the numeric entry. 數值輸入器增加範圍顯示
129	4.0.8.01	2023-01-05	Fixed failed to create the customized keypad. 客制鍵盤按鍵無效

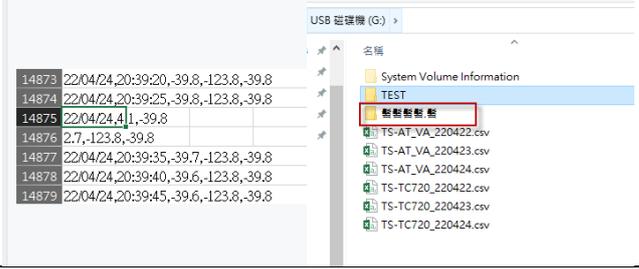
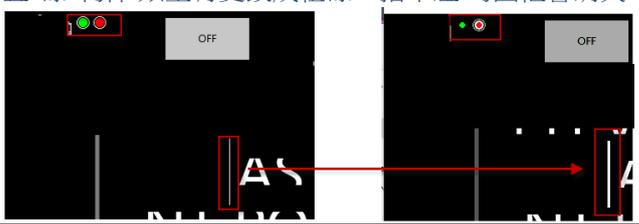
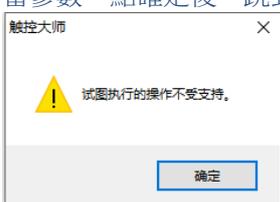
130	4.0.8.01	2023-01-05	Adding reference lines to the graphic chart> Scatter chart 二維分佈圖新增功能“顯示水準方向和豎直方向輔助線”
131	4.0.8.01	2023-01-05	Adding fixed reference lines that are showing to the graphic chart> Scatter chart 二維分佈圖新增功能“輔助線常駐顯示”
132	4.0.8.01	2023-01-05	Fixed the language in the MOV_STR description 英文 UI 介面 MOVE_STR/ MOVE_WSTR 顯示說明是中文語系
133	4.0.8.03	2023-01-28	Fixed the USB failed to download applications usb 無法下載程式
134	4.0.8.03	2023-01-28	New German UI added 新增德文軟體 UI 介面
135	4.0.8.03	2023-01-28	Fixed 64 bits Integer range high limit setting error. 64 位正整數的範圍高限設置錯誤
136	4.0.8.03	2023-01-28	Fixed after power was off, the analog alarm was lost. 類比警報區記錄資料功能，斷電後資料會遺失
137	4.0.8.03	2023-01-28	Fixed error when using PLC to trigger the scrolling up function button. 功能按鈕 向上捲動，使用 PLC 觸發無反應
138	4.0.8.03	2023-01-28	Fix the Array 9 and 0 react at the same time. 陣列標籤，[9]跟[0]數據會同步
139	4.0.8.05	2023-03-01	Fixed Tab malfunction 巨集指令使用 TAB 鍵，文字跟顯示位置對不上
140	4.0.8.05	2023-03-01	Fixed numeric display issue. 數值顯示器 文字被裁切
141	4.0.8.05	2023-03-01	Adding an “unlimited expiration date” option when using the user group password 用戶群組密碼 預設初始有效期 =>新增 “無限制”選項
142	4.0.8.05	2023-03-01	Fixed when using a variable %~~ in the text alarm, the message area was messy. 警報文本格式使用 變數%~~警報觸發，訊息欄位會顯示花屏
143	4.0.8.05	2023-03-01	Adding 2160x3840 resolution in the PE SCADA. PE 圖控解析度 增加“2160x3840”
144	4.0.8.05	2023-03-01	Fixed the bit button lines when choosing SW_1471. 位按鈕外觀選擇 SW_1471，HMI 顯示會有線條出現
145	4.0.8.05	2023-03-01	Fixed the decimal numbers error. 條形圖小數位數據錯誤
146	4.0.8.05	2023-03-01	Fixed the error on the recipe tag address while compiling. 配方區使用標籤數據位址編譯報錯
147	4.0.8.05	2023-03-01	Fixed when using the V4.0.8.03 to open any application designed by V2.1, the system will show C++ runtime error. v4.0.8.03 開啟 v2.1 專案，跳出 c++ runtime error
148	4.0.8.05	2023-03-01	Fixed the display overlapping on the Circular bar chart. 環形圖百分比數值顯示重疊
149	4.0.8.05	2023-03-01	Fixed the IF !(\$U1.0&&\$U2.0) macro issue. IF !(\$U1.0&&\$U2.0)指令無法使用
150	4.0.8.05	2023-03-01	Fixed the HMI in Hand cannot trigger bit button. HMI In Hand 用戶端無法觸發 位按鈕脈波功能
151	4.0.8.05	2023-03-01	Adding header and footer editing on the PDF generator. PDF 支持 頁首和頁尾表格功能
152	4.0.8.05	2023-03-01	PX 系列視訊顯示器撥放視頻功能，增加參數控制 影片撥放次數
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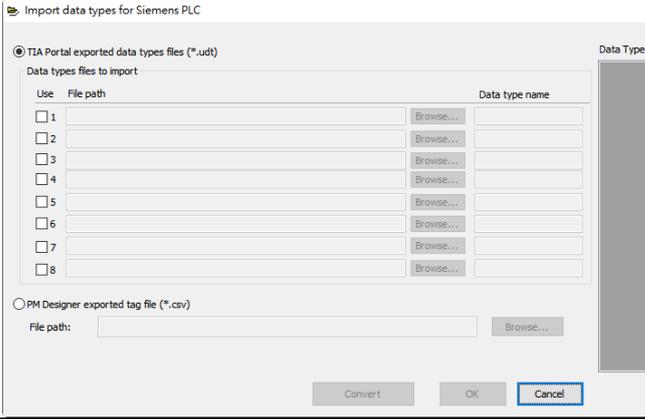
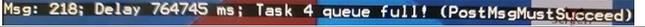
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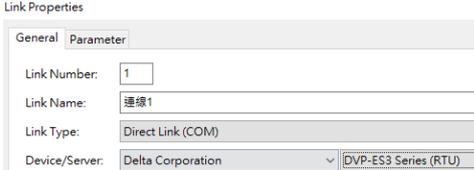
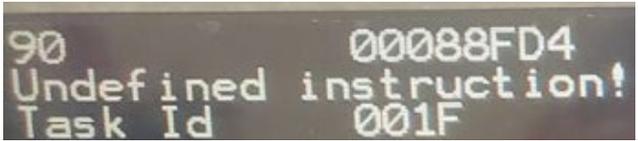
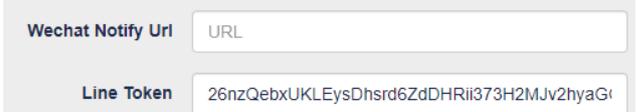
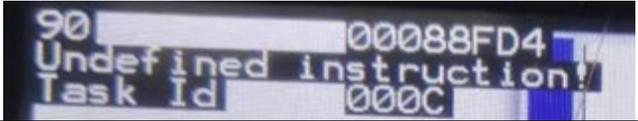
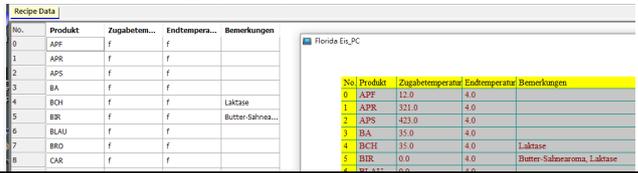


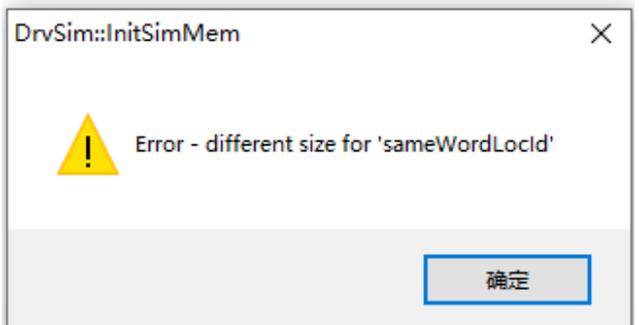
New Features and Enhancements in v4.0

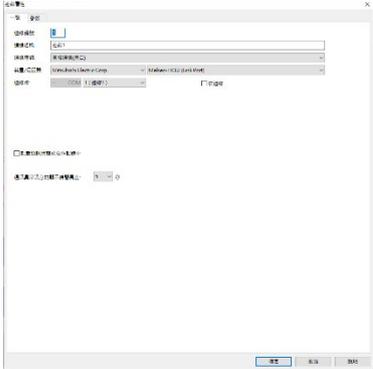
No	Item	Issues	Descriptions
1.	3393	Fixed controlled user level by bit failed. 受用戶控制等級失效	Control user's level by bit error. When changing screen pages, the user level should execute twice to work. 受用戶控制等級失效，客戶反應切換畫面改變等級，退出要執行兩次才會有禁止符號
2.	3395	Fixed the Page scroll bar on the historical data page. 選頁器歷史資料捲軸	The selection bar on the historical data page did not work. It only works on the last page. 選頁器歷史資料捲軸問題，選頁器的畫面上只有最後一個畫面的歷史資料的捲軸可以滾動，前面的畫面點擊後歷史資料顯示器沒反應
3.	3389	Fixed the global object overlay feature. 全域物件重疊屬性失效	After objects are saved as global objects, the overlay feature does not work when retrieving the objects. 物件存為全域物件，從物件庫拉出來的物件，重疊屬性皆失效
4.		HIH/PV will be compatible with HMI/Box hereafter. HIH/ PV 永遠能與 V4.0.7.00 開始的所有 HMI/Box 版本相容	The newer version, V4.0.7.00, allows the HIH/ PV to be compatible with HMI/BOX. It's no longer necessary to upgrade any onside-running HMI/BOX applications to use the HIH and PV. Users only need to update the HIH and PV to use the remote functions. The HMI server/client WILL NOT be compatible with prevision versions from the version Hearon. Please choose your running version carefully. 永遠能與 V4.0.7.00 開始的所有 HMI/Box 版本相容. 舉例來說, 假如某客戶有 V4.0.7.00 的 HMI 已經安裝運行, 後來又安裝了 V4.0.8.00 的 HMI. 這時, 他只要更新 HIH/PV 到 V4.0.8.0 即可. 無須回頭更新 V4.0.7.00 的 HMI. 因為 V4.0.8.00 的 HIH/PV 能相容 V4.0.7.00. 注意: 本版 HMI server/client 與過去任何版本都已不相容.
5.		IDCS supports resumable download IDCS 下載支持斷點續傳.	IDCS supports resumable downloads. When IDCS disconnects, it's no need to restart the HMI or Box; no need to abort the download dialogue box. Press start on the screen to resumable the download. We will keep optimizing this process in future versions. IDCS 下載支持斷點續傳. 當下載因故斷線. 無須重啟 HMI/Box, 無須退出下載對話框, 只要再點擊一次開始鍵, 就能從斷點開始繼續下載. 下版希望能把再點擊一次開始鍵的動作省去, 達到全自動斷點續傳.
6.	3398	Fixed the Bar graphic reference problem 條形圖的參考線, "線"顯示成問號"?"	The reference line of the bar graphic showed "?" 條形圖的參考線, "線"顯示成問號"?" 
7.	3399	Fixed the automatic saving historical data problem. 歷史數據自動儲存, 資料錯亂	Using saving data to a file for the historical data, sometimes the data did not save correctly. 歷史數據, "自動儲存數據到檔案", 儲存的資料有機

			<p>率會是錯亂的</p> 
8.	3401	Fixed the "GetJsonVal" GetJsonVal 指令修正	<p>Using "GetJsonVal" with L" number" analysis, the number 0~9 values are correct, but numbers more than 10 are incorrect. After testing, the L" gets the first digit only. (For example: 10 = 1 and 20=2) GetJsonVal 再搭配 L[數字]解析時，數字 0~9 解析的值正確 但 10 以上便出現錯誤，經測試確認 L[]只取第一位。 (例:10 只取 1，20 只取 2)</p>
9.	3403	Fixed when using WISE-PAAS more than 700 TAGs, with cycle macro, the program crashes. WISE-PAAS TAG 數量超過 700，搭配循環巨集當機	<p>Reduce the tags or closes the cycle macro to avoid the situation. WISE-PAAS TAG 數量超過 700，搭配循環巨集當機 只要將 TAG 數量減少，或者巨集關閉，就不會當機</p> 
10.	3405	Fixed error when importing tags to the "stuct" of the Siemens DB. 西門子 DB 匯入 TAG，stuct 位置，PM 地址有錯誤	<p>Export PLC DB as an SCL and import it to PM SW. It could be the address's definition after the STUCT was wrong. 將 PLC DB 匯出成 scl，導入到 PM 軟體，stuct 後面地址定義有錯誤</p>
11.	3412	Fixed bit lamp and line object issue. "指示燈"跟"線"物件在同一畫面，指示燈的圓框會消失不顯示	<p>Fixed bit lamp and thick type line object on the same screen, the border of the lamp will disappear. 指示燈"跟"線"物件在同一畫面 且"線"物件 類型有更改成粗線，指示燈 的圓框會消失</p> 
12.	3413	Fixed V4.0.7.00 select Ethernet communication, the parameter setting page issue. V4.0.7.00 版本選擇網路通訊協定時參數頁出錯	<p>Select direct connect Ethernet, click the parameter setting, save, and find error messages. 連接選直接連接（乙太網），選擇任意協定，然後點參數頁面，會提示試圖執行的操作不受支援和遇到不當參數，點確定後，跳到的參數頁會顯示很多參數項</p> 

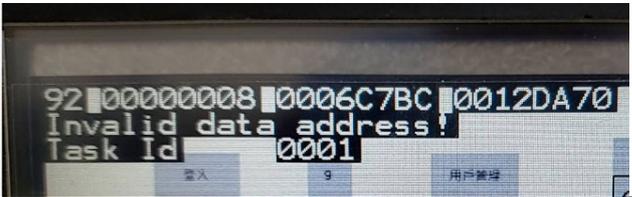
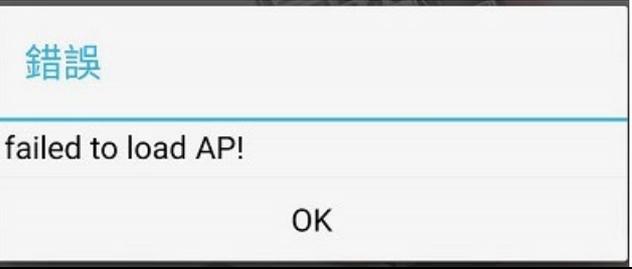
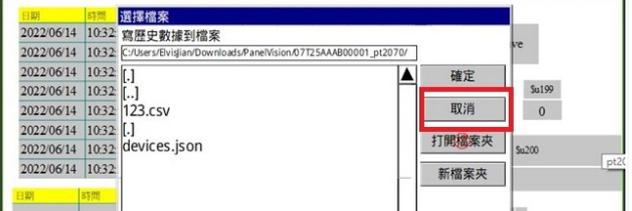
13.	3414	<p>Fixed being unable to click the option of "Support up to 32 users/passwords at runtime." 運行時支持 32 組用戶密碼，無法取消勾選</p>	<p>Fixed unable to click the option of "Support up to 32 users/passwords at runtime." 運行時支持 32 組用戶密碼，無法取消勾選</p> <p><input checked="" type="checkbox"/> Support up to 32 users/passwords at runtime</p> <p><input type="checkbox"/> Require user name to log in</p>
14.	3415	<p>Fixed V4.0.7.00 offline simulation crashes V4.0.7.00 離線模擬 當機</p>	<p>Fixed V4.0.7.00 offline simulation crashes V4.0.7.00 執行離線模擬功能，運行就會當機，程式無回應</p> 
15.		<p>V4.0.7.02 Siemens PLC supports Structure Import Tags 西門子 PLC 支援結構 (Structure) 方式導入 Tag</p>	<p>Siemens PLC supports using Structure to import.UDT files. 西門子 PLC 支援結構 (Structure) 方式導入 Tag 功能。結構方式導入使用 UDT 的 DB Block</p> 
16.		<p>V4.0.7.02 Fixed failed to connect with WISE PAAS server will stop. Wise-PAAS 無法連線伺服器</p>	<p>While simulation, it failed to connect the Wise PAAS server using HMI or PC HMI 或 電腦模擬，無法連上 Wise-PAAS 伺服器</p>
17.	3416	<p>V4.0.7.02 Fixed on PX series running M4V video problem. PX 系列長時間循環撥放 M4V 影片，影片會中止不撥放</p>	<p>When running an M4V video on PX for a long time, the HMI will show a Task 4 queue error message, and the video will stop. PX 系列長時間撥放 M4V 影片檔案，HMI 會跳出 Task 4 queue full 錯誤訊息，影片就不會繼續撥放</p> 
18.	3418	<p>Fixed failure to download via USB USB 下載異常</p>	<p>After downloading via USB successfully, restart the HMI and the PC will not see the USB, NEO HMI. It was fixed. 以 USB 線下載成功後，將人機斷電，重新送電電腦便抓不到 USB，檢查裝置管理員找不到 NEO HMI</p>
19.	3421	<p>Fixed. Could not use the password "88888888" to log to in the FTP/ FTP 無法使用密碼 88888888 登入</p>	<p>When using "88888888" to log in the FTP will show an error. FTP 使用 8 個 8 的密碼，登入會顯示"嚴重錯誤"</p>

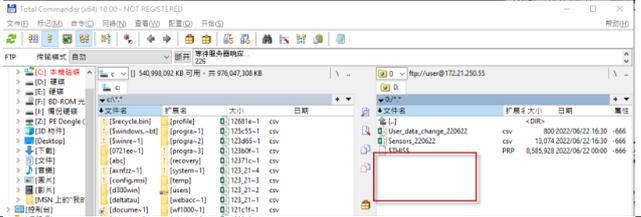
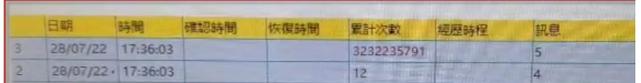
20.	3425	Fixed. Using the function button to read the IDF file, after data transfer, the windows will not close. 功能按鈕使用“讀取 Idf 檔”，數據轉移視窗不會關閉	功能按鈕使用“讀取 Idf 檔”，數據轉移視窗不會關閉
21.	3427	Fixed. Could not use Delta DVP-ES3 driver. 台達 DVP-ES3 驅動無法下載使用	When using the Delta DVP-ES3 driver, it will show missing The C16010.mod file. 台達 DVP-ES3 驅動下載時會提示缺少 C16010.mod 
22.	3428	Fixed. Failed and showed an error message “task id 001F” when using IDCS remote download to HMI. IDCS 遠端下載 HMI ，會彈出當機 task id 001F	Failed and show an error message “task id 001F” when using IDCS remote download to HMI. IDCS 遠端下載 HMI 程式，HMI 會彈出當機 task id 001F 
23.		IDCS supports WeChat/Line push broadcast function. IDCS 支援 WeChat /Line 警報推播	IDCS supports WeChat/Line push broadcast function. IDCS 支援 WeChat /Line 警報推播 
24.		Fixed. Fail to input Chinese characters. HMI 輸入漢字，會當機	It shows Task Id000C when inputting Chinese characters. HMI 輸入漢字，HMI 會顯示 Task Id 000C 錯誤碼 
25.	3435	Fixed the Recipe Editor failed to read the PRD data file and the 32 floating data values showed FFF, but using PE to read it was correct. recipeEditor 讀取 PRD 數據檔案，32 位浮點數 數值都顯示 F	The Recipe Editor failed to read the PRD data file and the 32 floating data values showed FFF, but using PE to read it was correct. recipeEditor 讀取 PRD 數據檔案，32 位浮點數 數值都顯示 F PE 讀取時，卻是有正確數值 
26.	3436	Fixed the Due day password notify words and pre-notify screen issue. 到期日密碼通知位元和預通知畫面問題	The due day password was functioning for bit notification, and using the Modbus sub-link driver also worked fine, however, it's not able to trigger the PLC bit addresses while communicating with a PLC. It was also not allowed to choose the pre-notifying screen. 到期日密碼通知位元用內部位址或 Modbus 從站協議可以正常置位元，但跟 PLC 通訊時無法觸發 PLC 的位址，還有預通知畫面沒辦法選擇視窗畫面了，以前的版本是可以選擇的

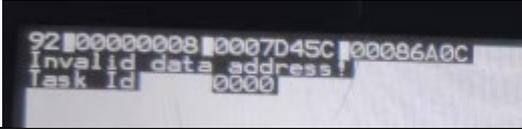
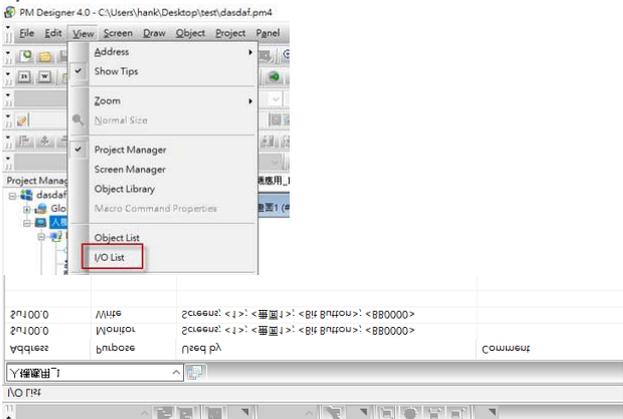
27.	3437	Fixed failed to import pictures using the function button or bit addresses. 通過功能按鈕或位元載入圖片時屏死機	Failed to import pictures using the function button or bit addresses. 使用圖片顯示器的顯示由功能按鈕載入圖片或顯示由位元載入圖片時屏會死機
28.	3438	The HMI will freeze using flash memory instead of battery-backed memory, and the safety stop function.	The HMI will freeze using flash memory instead of battery-backed memory and the safety stop function.
29.	3439	Fixed select numbers when importing Codesys data on V4.0. It is supported on V2.1. Codesys 數據類型導入數量，V4.0 部分不支援，但 V2.1 可以導入	Import the same amount of XML data; when using V2.1, the active number is 53 but using V4.0.7.03, the active number is 30, and some data types were not supported. 導入相同的 XML 數據類型，V2.1 版本 導入的有效數量是 53 V4.0.7.03 導入的有效數量是 30，部分數據類型不支援 
30.	3440	Fixed the password table problem. 密碼表顯示密碼圖表錯誤	Click the password table; when randomly clicking passwords, the table was not changed. , 點擊密碼表，隨意點擊顯示密碼，可看到下方的方框內圖示沒有改變 
31.	3441	Fixed the Siemens S7-200 Smart driver offline simulation error. 西門子 S7-200 Smart 離線模擬時卡死報錯	When choosing the S7-200 Smart driver to run the offline simulation, it showed an error. 驅動選擇西門子 S7-200 Smart 串口協議，離線類比時打開會報錯卡死 
32.	3442	Fixed failed to import tags. 導入標籤失敗	When selecting "open" from importing tags, it failed. 標籤開放欄位如設定為"是"，後續導入標籤會失敗(資料是空的)

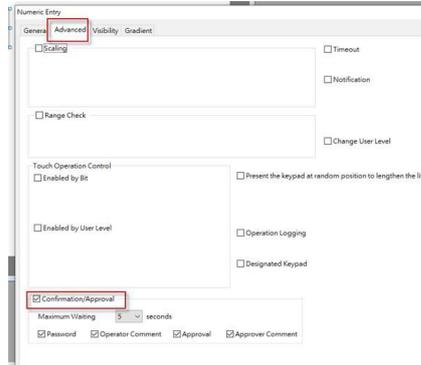
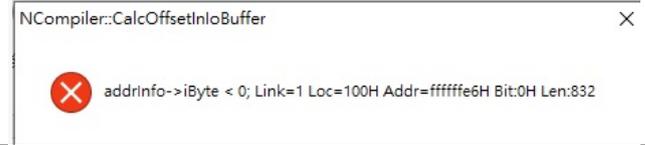
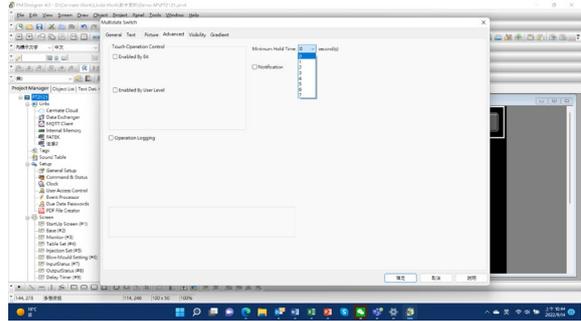
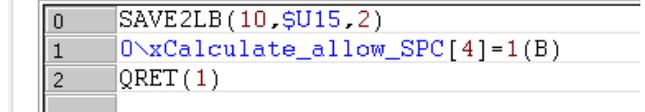
			
33.	3444	<p>Log in and log out the Control by user's level, but the restriction sign remained. 登入登出時，受等級用戶控制限制圖示不會消失</p>	<p>1. Object set as control by user's level 2. Use the function button to Log in and Log out 3. The object "touch restriction" sign will not display or disappear. 4. Use the screen button to switch to other screens then switch back to the current screen; the restriction sign will be correct.</p> <p>1、物件設定"受用戶等級控制" 2、使用功能按鈕 登入\登出 3、物件的"觸控顯現無效"圖示，不會消失或顯現 4、畫面按鈕切換到其他頁面在跳回原本頁面，"觸控顯現無效"圖示顯示才會正確</p> 
34.	3445	<p>The length of properties is too long, modified to the original length. 連線屬性視窗過長，可否修改為原本長度</p>	<p>On a 4.3" screen, the PC screen resolution is set to 1920x1080, should change the font size to 125% to display all. The previous version either V2.1 or V4.0.6 were normal. 4 吋螢幕 解析度 1920*1080，變更文字大小設定為 125% 原本 V2.1& V4.0.6 的視窗可以點選到"確定"按鈕 V4.0.7 的新視窗過長，造成按鈕點選不到</p> 
35.	3448	<p>Fixed the PX model screen blinking on the V4.0.7 version. PX 畫面閃爍 V4.0.7 版本</p>	<p>On PX model, when dragging the sub-screen, there were lines, and the screens blinked on the HMI. PX 機型拖曳視窗畫面，HMI 畫面會有線條，且畫面會上下跳動</p>
36.	3456	<p>Fixed error on multi-state lamp 多態指示燈異常</p>	<p>When setting the multi-lamp data type as 16 bits or 32 bits integer, and clicking the value of the state will show an error. 多態指示燈當數據類型設定 16 位或 32 位整數 按下定義狀態值，有很大機率會一直跳出錯誤提示 (狀態數設定多少個就會跳多少次錯誤提示) 進去設定值也會一直跳出錯誤提示</p>

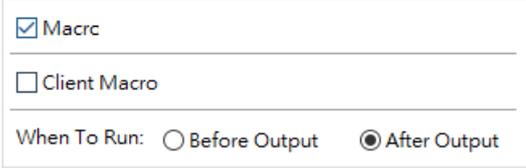
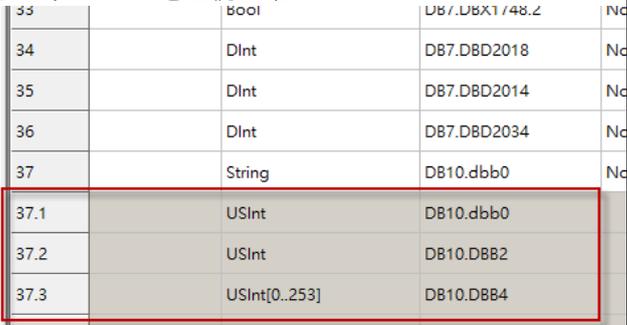
37.	3458	Fixed HMI freeze when using Macro "MOV" to trigger the "Safety stop" function. 巨集使用 MOV 指令，觸發"安全停機"功能，HMI 會停止不動作	When using time Macro with instruction "MOV" or "MOV_BITS, and using external addresses, the HMI will show "Safety stop" processing if you click the "Safety stop" button. 時間巨集裡面有用到 MOV 或 MOV_BITS 等批量賦值的指令，指令有用到外部位元元元元址，通訊上後，點安全停機會一直停留在"安全停機正在進行中"視窗
38.	3460	Fixed failed to record "Alarm." 人機警報不會記錄	After setting the alarm words' value up to 100, and restarting the HMI, the HMI failed to record the alarms and splay the marquee. The user had to delete the alarm records to run. 警報設定字的值，筆數設定 100 筆重啟設備及人機時，人機警報不會記錄，跑馬燈也不會顯示，需清除數據警報才會正常動作
39.	3462	Fixed crashes when reading recipes from flash memory. 快閃記憶體讀取配方資料會導致死機	HMI crashes when reading recipes from flash memory. 快閃記憶體讀取配方資料會導致死機
40.	3464	Fixed failed to switch language. HMI 語系切換，造成 HMI 畫面停止不動作	The application used a multi-language function. The "Message display" object can show Chinese only; it was blank for other languages. The HMI froze using the function button to switch from Chinese to English. But if using English as the primary language, it worked fine. 程式設置了多語系，有個消息顯示器裡面使用了文字形檔的文本，而且這個文本只有中文有文字，英文是空白的，當用功能按鈕從中文切換到英文時程式會卡死，勾上所有語言同第一語言文本或者英文的文本寫上一些文字就是正常的
41.	3465	Fixed failed to set the value range when using the Codesys V3 driver. Codesys V3 數值範圍檢查無法設定	Cannot set the value range when using the Codesys V3 driver. Codesys V3 導入的標籤，範圍檢查的最大與最小直都無法設定 <input checked="" type="checkbox"/> Range Check <input type="checkbox"/> Variable Range Min.: <input type="text" value="45995608"/> Max.: <input type="text" value="45995608"/>
42.	3468	Fixed failed to use the drop-down menu object at the multi-state button on the window screen 視窗畫面使用"多態按鈕-下拉式清單"物件，畫面顯示異常	Failed to use the drop-down menu object at the multi-state button on the window screen "多態按鈕"控制方式選擇"下拉式清單"，用視窗畫面顯示器關聯\$U1，達到到使用下拉式清單選擇視窗畫面效果，運行會發現視窗畫面顯示異常 <ol style="list-style-type: none"> 1. Use the multi=state button> set the read and write address> select the drop-down menu 使用多態按鈕，設置讀寫位址，選擇下拉式清單 2. Use window screen> set the \$U1 to show the windows screen 使用視窗顯示器，關聯\$U1； 3. Create a new window screen, create multiple numeric entry objects 新建視窗畫面，在畫面中增加多個數值輸入器； 4. Use the multi-state button to open a window screen, and enter a number from a numeric entry object.

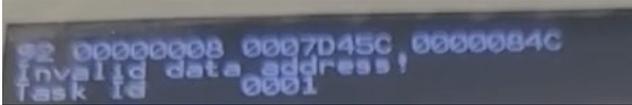
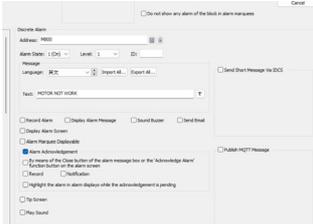
<p>43.</p>	<p>3471</p>	<p>Fixed to create 32 sets of user passwords 新增 32 組用戶密碼異常</p>	<p>使用多態按鈕開啟視窗畫面，數值輸入器輸入數。 1、When selecting the 17th set of passwords, the user names before the 7th showed error. 用戶選用至 17 組時，第 7 組之前的用戶名會顯示異常 2、When selecting the 20th of user, PMD can not show the colors of some numeric keys. 用戶選用至 20 組時，登入視窗會遮住特定按鈕的顏色 3、When selected up to the 24th user, it will show some none related characters. 新增第 24 組 出現奇怪中文字 4、When selected up to the 24th user, the user menu disappeared, and HMI crashed. 新增到 24 組 使用用戶選單就會閃退，人機當機</p> 
<p>44.</p>	<p>3474</p>	<p>Scheduling setting table error 排程設置表顯示異常</p>	<p>Overlap characters when run the scheduling table 運行會看到排程設置表文字重疊顯示</p> 
<p>45.</p>	<p>3477</p>	<p>Fixed HMI unable to login PE HIH 無法登入 PE</p>	<p>Unable to login PE with HIH on the one-hour trial-verion. Neither Android or iOS failed to load AP HIH 無法登入 PE(一小時試用版) iOS、安卓皆卡在 Failed to load AP</p> 
<p>46.</p>	<p>3480</p>	<p>Fixed the HMI service problem- use the function button to save. 人機服務器-功能按鈕儲存問題</p>	<p>All Android, iOS, and PV had the same issue with saving the Data logger, alarm, and operating logger. When use the function button to save files. 安卓、iOS、PV。 數據收集、警報、操作紀錄都有相同情況 用功能按鈕-儲存到檔案開啟視窗選擇檔案，此時按下取消也會產生檔案</p> 

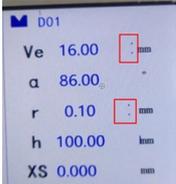
47.	3450	Fixed when using the Total commander can't read the subfolder from the USB drive. Total Commander. 使用 FTP 連結 HMI 隨身碟，隨身碟的資料夾跟些許檔案會不顯示	When using the Total commander can't read the subfolder from the USB drive. Total Commander 軟體 連結到隨身碟，發現資料夾都不顯示 
48.	3482	Fixed crashed when using the function button at the print screen and saving it as a file. 功能按鈕-列印畫面到檔案(64K 色)死機	PT2104 crashed when using the function button on the print screen and saving it as a file. 功能按鈕-列印畫面到檔案(64K 色)/(64K 色.BMP)按下會死機
49.	3485	Fixed date and time display error when using the alarm. 當前警報日期時間顯示異常	Date and time display error when using the alarm. Need to restart the HMI to run. 當前警報發生時，人機斷電重啟，日期與時間顯示異常
50.	3487	Fixed the HMI freeze when checking the "synchronize when starting the HMI" 時鐘功能勾選"啟動後首次自動同步必須成功才可運行人機應用"，hmi 會卡住在系統訊息畫面	The HMI freeze when checking the "synchronize when starting the HMI" 時鐘功能勾選"啟動後首次自動同步必須成功才可運行人機應用"，hmi 會卡住在系統訊息畫面(請注意: HMI 必須讀到有效的日期與時間，才不會卡住. 這是那個選項的正常結果.)
51.	3489	Fixed upload file via FTP function failed. HMI 上傳到 FTP 功能異常	Failed to upload files via FTP. HMI 無法將檔案上傳至 FTP
52.	3490	Fixed when using the event function with the data logger, the accumulated counter error. 事件處理器 搭配數據收集器，累計次數顯示異常	When using the event function with the data logger, the accumulated counter error. 事件處理器 搭配數據收集器，紀錄次數顯示異常 客戶使用事件處理器，會用同一個位址去觸發不同的事件發生，同步使用數據收集器紀錄 事件觸發後，累計次數會有異常，且有空白欄位發生 
53.	3492	Fixed the function button, and write the recipe to PLC error. 功能按鈕"寫入配方到 plc"異常	Error when using the function button, and writing the recipe to PLC. It worked when triggered the first time, needed to restart the HMI to trigger; otherwise, it will fail. 功能按鈕或命令與狀態觸發寫配方到 PLC 時，只有第一次觸發可以正常寫入後面就無法觸發了，要斷電重啟才能觸發
54.	3497	Fixed not able to import Codesys V3 tags. 導入 CODESYS V3 的標籤會導致 PM 閃退	Unable to import Codesys V3 tags. 導入 CODESYS V3 的標籤會導致 PM 閃退
55.		Fixed tManager virtual com9 and above not available. tManager 虛擬串口 com9 以上無法使用	Was not able to open the virtual com port 9 and above. 虛擬串口 com9，開啟通訊埠會彈出啟用失敗

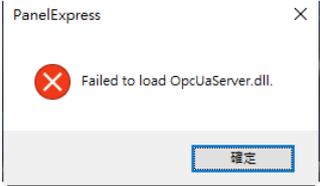
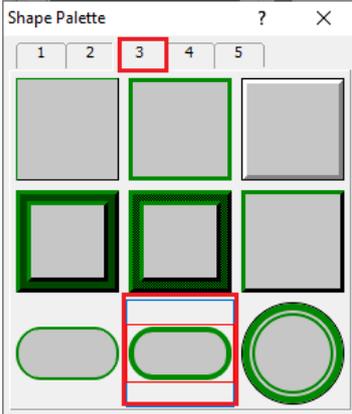
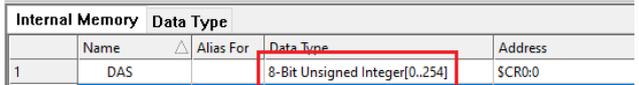
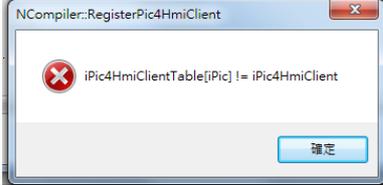
56.	3504	Fixed when there was no communication, look up the password table then read the PLC address the HMI crashed. 無通訊情況，查看密碼表以後再去讀 PLC 地址會死機	When there was no communication, after looking up the password table and then reading the PLC address, the system will show task id 0001. If we did not open the password table, the system was working fine. 無通訊情況，查看密碼表以後再去讀 PLC 地址會死機，並且會提示 task id 0001。如果不打開密碼表無此問題。附件為測試視頻和程式。
57.	3506	New function adding resume from breakpoint with alarm report function. 新增斷點續傳-警報資料功能	Added the resume from breakpoint with an alarm report. 新增斷點續傳-警報資料功能
58.	3507	Fixed when selected customized keypad the system will crash. PM 系列勾選客制化鍵盤，運行會白屏	When selected customized keypad the system will crash PM 系列勾選客制化鍵盤功能，下載到屏裡面運行會白屏
59.	3509	Fixed cannot delete a disabled macro. 已經被取消使用的物件宏無法被刪除	Cannot delete a disabled macro. 某個巨集指令被物件啟用作為物件宏後，就算取消了物件宏的使用，這個巨集指令還是無法刪除
60.	3510	Fixed the crash when triggering the event processor. 觸發事件處理器當機	The system crashed when triggering the event processor. It showed TASK IS0000. 觸發事件處理器當機就會出現 TASK ID 0000 
61.	3512	Fixed using index tag address to open I/O List, the system crashed. 使用標籤索引位元元址後打開輸出/輸入表導致軟體閃退	Using Macro with index tags to check the I/O list, the system will crash.  腳本中使用了標籤的索引位元元址，點擊查看輸出/輸入表就會導致軟體閃退或卡死

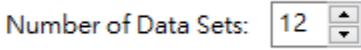
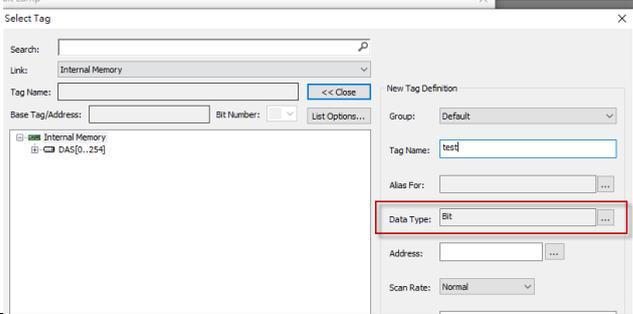
<p>62. 3516</p>	<p>Fixed cannot use the advanced function>Confirmation Approval on 4.3” models.</p>	<p>The Confirmation Approval from the Advanced function was not available for the 4.3” models.</p> 	<p>4.3 吋型號使用 確認/校驗 功能，確認視窗不會顯示</p>
<p>63. 3522</p>	<p>Fixed the system crashed when using “MOV” on the Codesys driver. CODESYS 驅動 MOV 語句執行</p>	<p>Using AM401 with the Codesys driver to build a 1000 array and then trigger MOV, the system will crash. 匯川 AM401 建一個陣列長度大於 1000 的陣列，觸發 MOV 指令，模擬軟體會閃退</p> 	<p>Using AM401 with the Codesys driver to build a 1000 array and then trigger MOV, the system will crash. 匯川 AM401 建一個陣列長度大於 1000 的陣列，觸發 MOV 指令，模擬軟體會閃退</p>
<p>64. 3525</p>	<p>Fixed showing error while compiling, however the compile will success. 檔案編譯出現錯誤視窗</p>	<p>The system showed an error when compiling, and then compile successfully. 檔案編譯時出現錯誤提示視窗，但編譯可以成功</p> 	<p>The system showed an error when compiling, and then compile successfully. 檔案編譯時出現錯誤提示視窗，但編譯可以成功</p>
<p>65. 3527</p>	<p>Fixed cannot use “the minimum holding time” from the multistate switch. “最少按壓時間”功能在多態按鈕中無法使用</p>	<p>The minimal holding time was not available at the multistate switch.</p> 	<p>The minimal holding time was not available at the multistate switch. 多態按鈕的“按壓時間”設置功能，在“下拉式清單”的控制方式下無法使用</p>
<p>66. 3528</p>	<p>Fixed error using the macro to check saved data. 使用查詢巨集儲存資料，執行時間過長並且會報錯</p>	<p>See the below picture; using the macro to check saved data, the system will have excess executing time, and the result will be wrong. 使用查詢巨集儲存資料，執行時間過長並且報錯</p> 	<p>See the below picture; using the macro to check saved data, the system will have excess executing time, and the result will be wrong. 使用查詢巨集儲存資料，執行時間過長並且報錯</p>

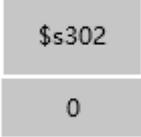
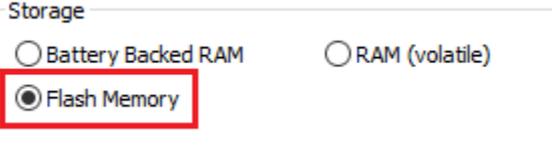
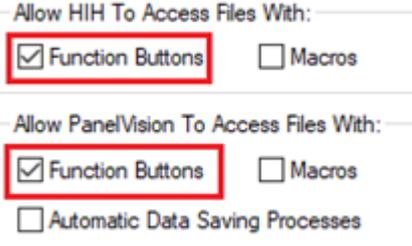
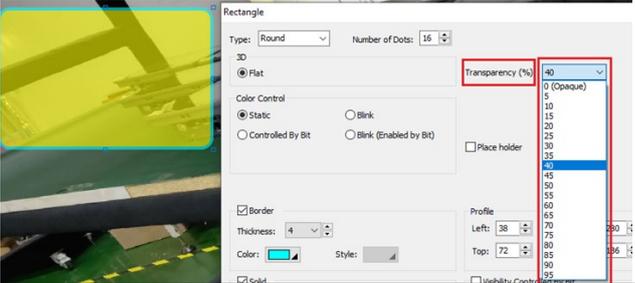
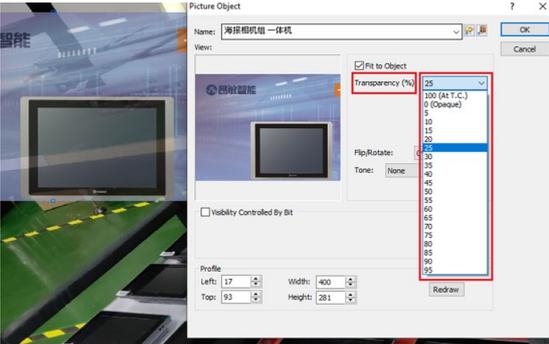
67.	3529	<p>Adding a numeric entry to the client Macro for the HIH and PV. 增加數值輸入器的使用者端宏</p>	<p>Adding a numeric entry to the client Macro for the HIH and PV. This Macro is dedicated to running on clients such as HIH and PV. 增加數值輸入器的使用者端宏</p> 																																
68.	3531	<p>Fixed using new version software to open the older Siemens software version tag, and showing wrong string addresses. 西門子舊版本標籤驅動，用新版本開啟，STRING 位置錯誤</p>	<p>Using the older PMD 2 version to build Siemens string tags, and open the strings with the newer PMD 4, the address layout was wrong. The solution was to delete the previous strings and rebuild them with the newer PMD4 version to get the correct string address. 將驅動刪除，再重新建立新的驅動的 STRING 地址就正確</p>  <table border="1" data-bbox="858 819 1485 1144"> <tr><td>33</td><td>Bool</td><td>UB7.DBX1748.2</td><td>NC</td></tr> <tr><td>34</td><td>DInt</td><td>DB7.DB2018</td><td>Nc</td></tr> <tr><td>35</td><td>DInt</td><td>DB7.DB2014</td><td>Nc</td></tr> <tr><td>36</td><td>DInt</td><td>DB7.DB2034</td><td>Nc</td></tr> <tr><td>37</td><td>String</td><td>DB10.dbb0</td><td>Nc</td></tr> <tr><td>37.1</td><td>USInt</td><td>DB10.dbb0</td><td></td></tr> <tr><td>37.2</td><td>USInt</td><td>DB10.DBB2</td><td></td></tr> <tr><td>37.3</td><td>USInt[0..253]</td><td>DB10.DBB4</td><td></td></tr> </table>	33	Bool	UB7.DBX1748.2	NC	34	DInt	DB7.DB2018	Nc	35	DInt	DB7.DB2014	Nc	36	DInt	DB7.DB2034	Nc	37	String	DB10.dbb0	Nc	37.1	USInt	DB10.dbb0		37.2	USInt	DB10.DBB2		37.3	USInt[0..253]	DB10.DBB4	
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36	DInt	DB7.DB2034	Nc																																
37	String	DB10.dbb0	Nc																																
37.1	USInt	DB10.dbb0																																	
37.2	USInt	DB10.DBB2																																	
37.3	USInt[0..253]	DB10.DBB4																																	
69.	3536	<p>Fixed when using Macro>DW, it showed a warning "data type different" after compiling. 使用 DW 指令編譯會出現 警告"指定類型不同"</p>	<p>Using Macro>DW and setting the tag as 16-bit and 32-bit integer, after compiling, the system showed that the 32-bit signed integer differs from the designated 32-bit unsigned integer. 使用 DW 指令，標籤定義為 16 位整數&32 位整數編譯時會出現警告顯示 32 位整數與指定的 32 位正整數 不同 DATA TYPE 是設定 32 位整數</p> 																																
70.	3537	<p>Fixed the system crash when grouping the Window screens. 窗口畫面顯示器集群後閃退</p>	<p>Created two window screens and grouped them, but the system crashed. 建立兩個視窗畫面顯示一集群 PM 就閃退</p>																																
71.	3538	<p>Fixed crash using the roller bar button to control a sub-link table. 滾動按鈕控制次連接表時死機</p>	<p>When using a roller bar button to operate a sub-links table on a window screen, the system crashed. A Sub-link table is for operators to check if the links are working correctly.</p>  <p>用滾動按鈕在視窗畫面控制次連接表滾動或翻頁時會死機, 用戶透過此物件, 控制通訊是否連線或關閉.</p>																																

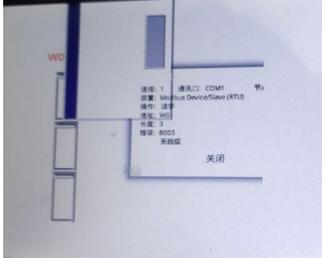
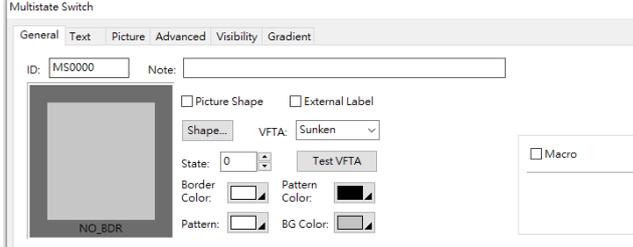
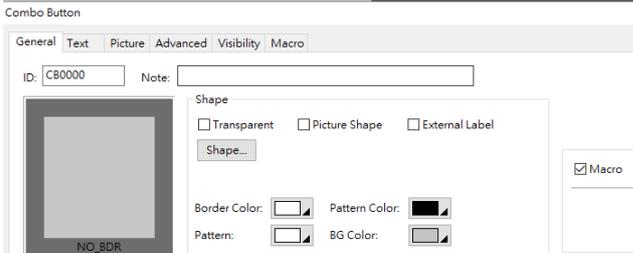
72.	3539	Fixed using the menu screen with objects that use the advanced function "Confirmation/Approval" 菜單畫面搭配物件"確認/校驗"，HMI 運行會當機	When using a menu screen with objects that use the advanced function "Confirmation/Approval", the HMI/simulation will crash. Design a bit button then set the pulse as 1; when pressing the button quickly, the system will crash. 菜單畫面搭配物件"確認/校驗"，HMI/simulation 運行會當機閃退 菜單畫面 放置 位按鈕=>設定為設 1 脈波，快速執行多次就會閃退 
73.	3542	Fixed can close the alarm while using the alarm acknowledgment function. 使用警報收悉功能警報畫面無法關閉	Can't close the alarm when using the alarm acknowledgment function.  使用警報收悉功能後，就算用功能按鈕觸發了警報收悉，警報畫面還是無法關閉
74.	3543	Fixed using bit address to trigger alarm acknowledgment on normal screens; the system will crash. 用位元位址觸發在普通畫面的警報收悉功能會死機	Using bit address to trigger alarm acknowledgment on normal screens, the system will crash. 用 PLC 的位元觸發在普通畫面的警報收悉功能按鈕會死機
75.	3544	Fixed using Macro data command data compiled error. 巨集命令數據類型編譯錯誤問題	According to the F2D command description, the P1 is a 32 bits integer, but if using a tag to set it as a 32 bits integer, the program compiled an error. F2D 指令上說明 P1 是 32 位整數，但是使用 tag 設定為 32 位整數，編譯會錯誤
76.	3546	Fixed the replace function error 替換/取代功能異常	In the data display/ advanced numeric display, when setting a range that is changeable with a tag, it's impossible to use the replace function to change the low, high limit, and high value. 數值顯示器/進階數值顯示器，設定範圍可變且使用標籤，使用取代功能只會改變最小值/低現值，高限值/最大值無法替換
77.	3557	Fixed after deleting link 1, link 2 will maintain as link 2, but the tag address showing relates to link1. 連線 1 刪除後，連線 2 編號維持為 2，使用標籤位址卻變為 1\	When there are two links (Link1 and Link2) in a project, after deleting the link1, the link2 number will remain link2. When re-select tags, the addresses will be changed and related to Link1. 專案為 link1、link2 將 link1 刪除，link2 編號維持在 2 重新點選標籤，位址編號都會變成 1
78.	3560	Fixed when zoom in click on the overlapping objects, the system will not show the object properties. 畫面放大後，點選重疊物件不會出現重疊選單物件	After zooming in, the system can not show the object properties of the overlapping objects. 畫面放大後，點選重疊物件，重疊選單不會顯示

79.	3564	Added HIH resolutions. HIH 新增解析度	Adding 2778x1284 and 2796x1290 resolution on the HIH. 增加 2778x1284 與 2796x1290 兩種解析度
80.	3565	Fixed the character display object properties will show the "invisible" option. 文字物件 在共同屬性會出現 "不顯現" 選項	Removed the "invisible" option. 已移除"不顯現"選項
81.	3568	Added high-high limit and low-low limit to the numeric display. 數值顯示器增加高高限值以及低低限值	Added high-high limit and low-low limit to the numeric display. 數值顯示器能夠增加高高限值以及低低限值
82.	3569	Fixed compiling showing matching if not found error 檔案編譯出現 matching if not found	Compiling error. The system showed matching not found. Error. 編譯專案 會出現錯誤 matching if not found <ul style="list-style-type: none"> ❌ Open Macro : g_HardwareSpec_Open : Line 4 : Error : Matching IF not found ❌ Cycle Macro : g_HardwareSpec_Cycle : Line 6 : Error : Matching IF not found ❌ Cycle Macro : g_HardwareSpec_Cycle : Line 9 : Error : Matching IF not found
83.	3570	Fixed failed to read more than 80 ASCII strings of a recipe. 配方 ASCII 字串，讀取超過 80 個 ASCII 資料，會讀取失敗	Failed to read more than 80 ASCII strings of a recipe. 配方 ASCII 字串，讀取超過 80 個 ASCII 資料，會讀取失敗
84.	3571	Fixed after selecting exporting names with the \$N setting, using the function button; after rebooting, the selection disappeared. 功能按鈕-輸出選到的檔名，設定 \$N，斷電重啟後不會保持	After selecting exporting names with the \$N setting, using the function button, after rebooting, the selection disappeared. 功能按鈕-輸出選到的檔名，設定 \$N，斷電重啟後不會保持
85.	3572	Fixed showing shadows on the numeric entry. 數值輸入會發生殘影	Showing shadows on the numeric entry. 數值輸入顯示會出現殘影 
86.	3575	Fixed, the system crashed when rebooting the sublink of the Mitsubishi Q-Ethernet driver. 次連線-三菱 Q-Ethernet 設備斷線當機	Using the Mitsubishi Q-Ethernet driver, unplug the Ethernet cable while communicating, and the HMI will show an error communication. When plugging in the Ethernet cable, the HMI will crash. 人機與 plc 通訊時，將網路線拔除，人機跳出通訊錯誤視窗，再將網路線接回去，人機會當機
87.		Rename the HMI in Hand Chinese name without the "Cermate" indication. 屏通掌控更名為人機掌控	Rename the HMI in Hand Chinese name without the "Cermate" indication. 屏通掌控更名為人機掌控，英文名稱維持 HMI In Hand
88.	3550	Fixed using \$\$S317 to change the language; the value will not change. \$\$S317 語系變更時，數值不會改變	When using the \$\$S317 to change the language, the value will not change while running the HMI; however, the simulation works. \$\$S317 語系變更時，數值不會改變，simulation 正常運行在 hmi 才有問題

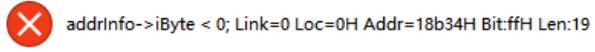
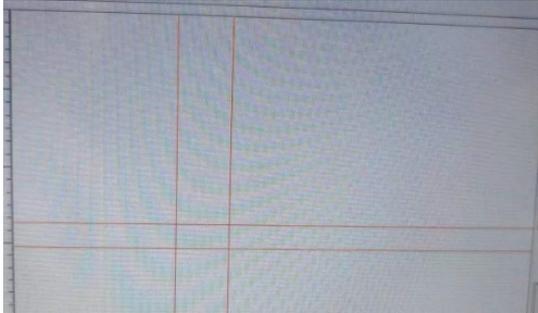
89.		Fixed the PE can not run with the OPC server function PE 無法運行 OPC 服務器功能	Error when running the OPC UA server PE 運行 OPC 服務器功能，會跳出錯誤視窗 
90.	3576	Fixed when selecting the round shapes, it only showed perfect round and no oval shapes. 物件選擇 圓型，只會顯示正圓，無法變形為橢圓形	Added oval shape to the round shapes. 新增橢圓樣式 
91.	3577	Fixed when using the graphic display with the function button, it crashed on zoom in / out while simulating. 圖片顯示器 搭配功能按鈕 放大縮小功能，模擬當機	Only PE supports zoom in/out, the HMI doesn't. Disabled on HMI selection. Category: Zoom Operation: Zoom In
92.	3580	Fixed the \$s839 no response. 修正\$839 沒有反應	When changing the \$RNO, \$s839 will not change the value. 配方\$RNO 改變後，\$s839 數值都不會變動
93.	3581	Fixed when setting the ASCII as a tag in the recipe function, it needed to be set as an overflow to success. 配方 ascii 設定成標籤，需溢位才能編譯成功	Changed to support an 8-Bit Unsigned Integer. 修改成，設定 8 位元正整數才支援 
94.	3583	Fixed compiling error on the HMI server. 人機服務器 編譯錯誤	Setting the HMI as an HMI server may show an error message while compiling. 程式一般屬性=>人機服務器功能開啟，編譯過程，有可能會出現錯誤視窗 
95.	3584	Fixed when using HIH, the alarm messages disappeared. HIH 使用當前警報遺失	After running for a while, log in to the HIH to see the alarm messages empty, but the alarms are not resolved. 運行一段時間，HIH 再次登入警報顯示是空的(實際警報並未解除)

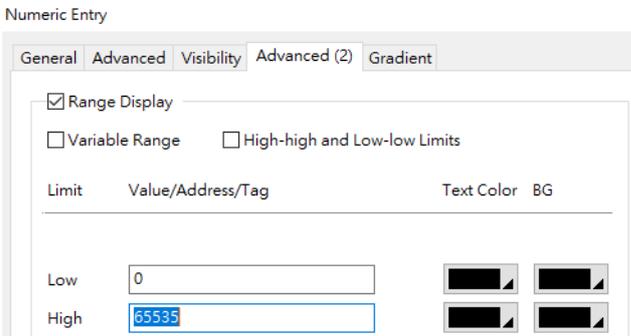
96.	3585	Adding the number of scatter charts from 8 to 12 sets. 曲線圖數據組數擴充	Adding the number of scatter charts from 8 to 12 sets. 曲線圖數據組數，由 8 組擴充到 12 組 
97.	3589	Fixed the texts that disappeared on the combo button. 組合按鈕 文字消失不顯示	When using the combo button, press #1 texts are invisible, but when changing from ON to OFF, the #0 text will not show either. #1 使用文字顯現隱藏功能，當按鈕在#1 狀態下，文字隱藏狀態下，由 ON 變 OFF，#0 的文字不會顯示 
98.	3593	Adding the pulse with time selection to the notification function. 通知功能增加 "脈波寬"時間	Adding pulse with time selection to the notification function. 通知功能增加 "脈波寬"時間 
99.	3594	Fixed when selecting tags; any new adding bit tags are all Unsigned. 選擇標籤，新增的標籤 bit 都為 Unsigned	We rebuilt the correct type of bit tags. 已修復 建立正確的 bit 標籤格式 
100.	3597	Fixed lost programs when using remote downloading HMI applications. IDCS 遠程更新人機，程式遺失	The immense application size caused the problem, so we optimized the remote download function by; 1. Calculating the system memory before downloading. If the memory is not big enough, the system will show an error to avoid waiting time. 2. If the memory space is enough, the system will process to download and should avoid losing the application. 因為 AP 太大所致. 遠端下載優化: 1. 先估算系統容量後再下載. 如果容量不夠就立即報錯, 避免用戶空等. 2. 如果能下載, 就用優化後的方式, 保證 AP 一定不丟失.
101.	3599	Fixed when using the \$s302, the 1-second option did not work. \$s302 1 秒計時器不會動作	When using the \$s302 and selecting 1-second, the value will not increase and will show "0" all the time. \$s302 1 秒計時器不會動作，數值都為 0，不會疊加

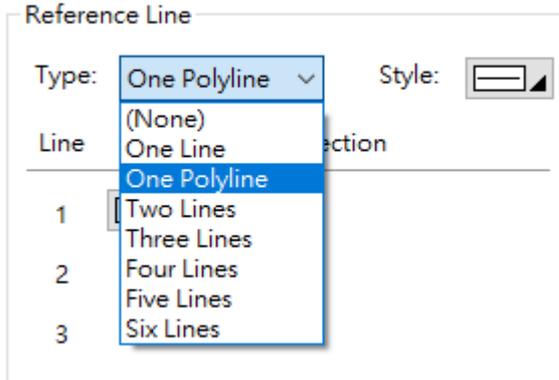
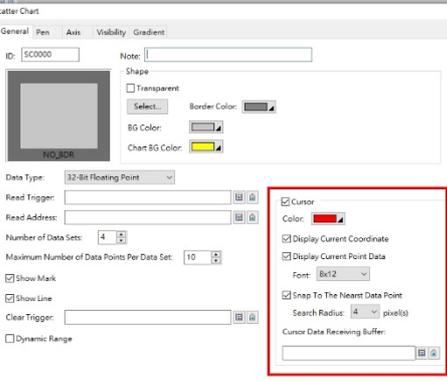
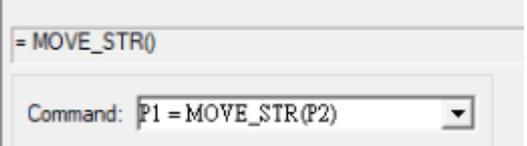
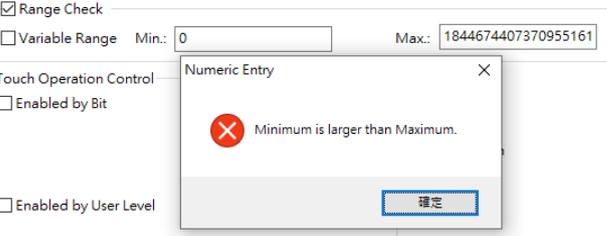
			
102.		<p>Adding saving the data logger to the "Flash memory" function to the PK2/PT2/PM2/IT4. PK2/PT2/PM2/IT4 數據收集器增加儲存到"快閃記憶體"</p>	<p>It will save the data logger up to 32 MB when using this new function. 數據收集器增加儲存到"快閃記憶體"，空間可達 32 MB</p> 
103.		<p>Adding accessing files to the HMI server with HIH and PV. HIH 與 PV 支援使用功能鍵直接讀取 HMI server 的檔案</p>	<p>Access files to the HMI server with the HMI in Hand app and the PanelVision PC software. HIH 與 PV 支援使用功能鍵直接讀取 HMI server 的檔案</p> 
104.		<p>Allowing choosing the transparent level on the static rectangle objects. 靜態矩形物件可選擇透明度功能</p>	<p>The transparent level can be set from 0-95% on a static rectangle object. 靜態矩形物件可選擇透明度功能，透明度可選擇 0%~95%</p> 
105.		<p>Allowing choosing the transparent level on a static graphic. 靜態圖片物件可選擇透明度功能</p>	<p>The transparent level can be set from 0-100% on a static graphic. 靜態圖片物件可選擇透明度功能，透明度可選擇 0%~100%</p> 

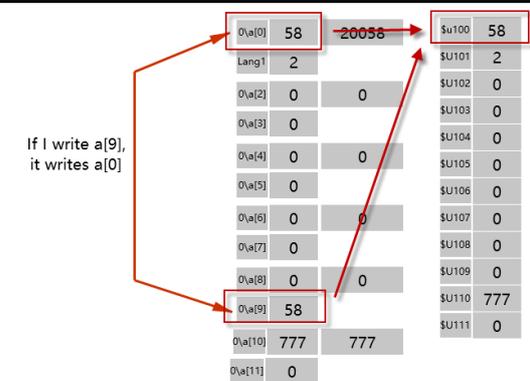
106.	3605	Fixed when adding the 30 th links failed. 圖控第 30 個連線通訊失敗	When adding the 30 th links, all values on objects were blank without showing a communication error. 圖控第 30 個連線，無法通訊(物件都沒數值，沒出現通訊錯誤視窗，前面 29 個連線通訊都正常)
107.	3610	Fixed error on the up-side-down screen function 設置畫面上下顛倒畫面顯示異常	Failed on the models PK2 and PT2 up-side-down display. 2 待機系列 PK2/PT2，使用畫面顛倒。人機設置或運行畫面，畫面顯示異常 
108.	3615	Fixed the error when switching screens when there is a bar code and LAN1, and LAN2 information on a page. 本機訊息(二維碼物件)LAN1/LAN2 影響畫面切換	It takes 30 sec to switch screens when the page has bar code, LAN1, and LAN2 information. 畫面有製作 "本機訊息(二維碼)LAN1/LAN2，HMI 未取得 IP 時，會花費 30 秒時間才會進入此畫面
109.	3616	Adding the "Notification Word" function to the button object. 按鈕物件/進階頁單增加"通知字"功能	Adding the "Notification Word" function to the button object. 按鈕物件/進階頁單增加"通知字"功能 <input checked="" type="checkbox"/> Notification Word Data Type: 16-Bit Unsigned Integer Word: <input type="text"/> Set Value: 0
110.	3617	Adding the Macro to the Multistate Switch. 多態按鈕增加"巨集指令"項目	Adding Macro to the multistate switch. 多態按鈕增加"巨集指令"項目 
111.	3618	Adding Macro to the Combo Button 組合按鈕增加"巨集指令"項目	Adding Macro to the Combo Button. 組合按鈕增加"巨集指令"項目 

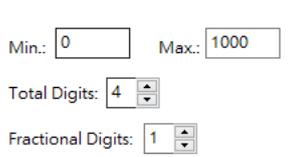
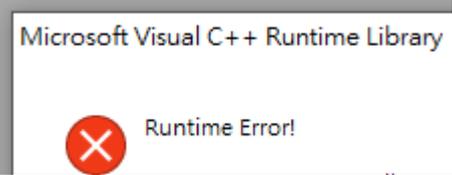
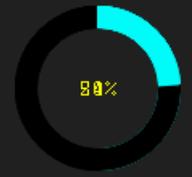
112.	3619	<p>Adding the “Notification” to the toggle switch. 切換開關/進階頁單增加”通知位、通知字”功能</p>	<p>Adding the “Notification,” “Bit”, and “Word” to the toggle switch. 切換開關/進階頁單增加”通知位、通知字”功能</p> <p><input checked="" type="checkbox"/> Notification Signal: <input checked="" type="radio"/> Level <input type="radio"/> Pulse Bit: <input type="text"/>   State: <input checked="" type="radio"/> ON <input type="radio"/> OFF</p> <p><input checked="" type="checkbox"/> Notification Word Data Type: 16-Bit Unsigned Integer  Word: <input type="text"/>   Set Value: <input type="text" value="0"/></p>
113.	3624	<p>Adding screen saver time to the function button. 功能按鈕新增”設置螢幕保護時間”</p>	<p>Adding screen saver time to the function button. 功能按鈕新增”設置螢幕保護時間”</p> <p>Category: <input type="text" value="Display"/> Operation: <input type="text" value="Set Screen Saver Time"/></p>
114.	3625	<p>Adding a “sound with on/off buzzer” to the toggle switch. 功能按鈕新增”開/關嗶聲響應”</p>	<p>Adding a “sound with on/off buzzer” to the toggle switch. 功能按鈕新增”開/關嗶聲響應”</p> <p>Category: <input type="text" value="Sound"/> Operation: <input type="text" value="Toggle Buzzer Response On/Off"/></p>
115.	3626	<p>Adding “Show value with name” to the historical trend. 歷史趨勢圖游標功能增加”顯示名稱”</p>	<p>Adding “Show value with name” to the historical trend. 歷史趨勢圖游標功能增加”顯示名稱”</p> <p>Show Value <input checked="" type="checkbox"/> With Name <input type="checkbox"/> T</p> <hr/> <p><input type="text" value="Original"/> </p>
116.	3627	<p>Adding Zoom in to the function button on the “Time and Value” 功能按鈕新增”放大(時間與數值)”</p>	<p>Adding Zoom in to the function button on the “Time and Value” 功能按鈕新增”放大(時間與數值)”</p> <p>Category: <input type="text" value="Zoom"/> Operation: <input type="text" value="Zoom In (Time and Value)"/></p>
117.	3631	<p>Fixed VNC function error. VNC 顯示異常</p>	<p>Fixed VNC function error. VNC 顯示異常</p>
118.	3632	<p>Fixed compiling error after changing the sampling size on the data logger function. 資料收集器取樣長度改小，編譯閃退</p>	<p>Fixed compiling error after changing the sampling size on the data logger function. 資料收集器取樣長度改小，編譯閃退</p>

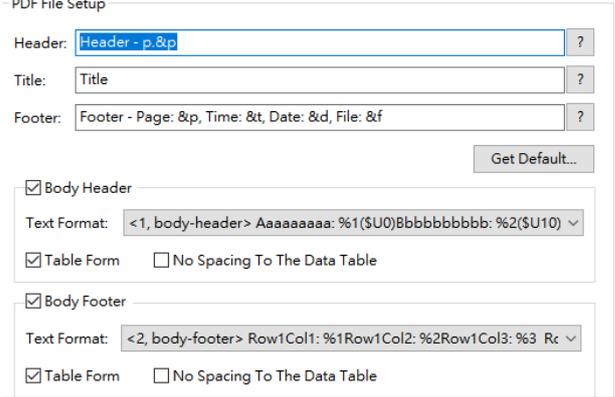
119.	3636	Fixed compiling error with the P2 parameter after using STRCPY with the 2-dimensional array. STRCPY 指令搭配 2 維陣列位址，p2 參數會編譯錯誤	When programming TAGs after using STRCPY with the 2-dimensional array, it will show the P2 parameter when compiling. 標籤使用第二維陣列，指令 STRCPY(0_aaa[0,0],\$U100) ，編譯會出現 p2 參數 (0,\$U100)錯誤
120.	3638	Fixed the compiling error message. 編譯出現錯誤訊息 NCompiler::CalcOffsetInIoBufer	Compiling error was fixed. 編譯出現錯誤訊息 NCompiler::CalcOffsetInIoBufer NCompiler::CalcOffsetInIoBufer 
121.	3643	Fixed trigger SendSM twice, the system crashed. 觸發 SendSM 兩次 HMI 當機	Use the button to trigger SendSM twice, the system will crash, and you cannot touch the button again. 使用按鈕觸發 SendSM 指令，觸發兩次 HMI 就會當機，無法再次觸控
122.	3647	Fixed fail on using a tag with the Index register. 標籤索引失效	Fail on using the index register on Tag, all objects and macros are not functioning well. 標籤的索引功能失效，物件功能以及巨集指令無法正常執行
123.	3651	Fixed HMI in Hand not synchronizing of scrolling function on the screen. HMI In Hand 捲動條拖曳不同步	Fixed HMI in Hand not synchronizing of scrolling function on the screen. HMI In Hand 捲動條拖曳時，儲存格與數據不同步，ios、安卓都有相同問題
124.	3652	Adding the vertical reference line to the historical 2-dimensional graph. 歷史二維分佈圖新增垂直方向參考線	Adding the vertical reference line to the historical 2-dimensional graph. 歷史二維分佈圖增加垂直方向參考線 
125.	3654	Numeric entry, numeric display, Character entry, Character display, and Bit button support using the double word to control colors with RGB-888 format. 數值輸入器, 數值顯示器, 字元輸入器, 字元顯示器, 位開關等五種物件, 支援使用雙字變數控制文字顏色. 顏色值採 RGB-888 格式	Numeric entry, numeric display, Character entry, Character display, and Bit button support using the double word to control colors with RGB-888 format. For example: White(0x00FFFFFF), Black(0x00000000), Red(0x00FF0000), Green(0x0000FF00), Blue(0x000000FF), Yellow(0x00FFFF00) Please note that the setting of the bit buttons on the advanced page and the rest are on the general page. 數值輸入器, 數值顯示器, 字元輸入器, 字元顯示器, 位開關等五種物件, 支援使用雙字變數控制文字顏色. 顏色值採 RGB-888 格式.

			<p>例如: 白色(0x00FFFFFF), 黑色(0x00000000), 紅色(0x00FF0000), 綠色(0x0000FF00), 藍色(0x000000FF), 黃色(0x00FFFF00),</p> <p>註: 位開關的顏色控制是在進階頁設置. 其餘物件是在一般頁設置</p>
126.	3640	<p>Allowing to download AP that is larger than 40MB using RUN & SETUP mode. The system will not show a RAM memory insufficient message.</p> <p>AP 容量超過 40MB , RUN & SETUP 模式時, 下載 AP 會出現"人機的 RAM 空間不足以接收要下載的數據"</p>	<p>Prior version, when the AP is larger than 40MB, you have to use the System Loader to download programs, but starting from this version, you can use RUN & SETUP mode to download.</p> <p>Please Note that you have to download this version to get this function. That means the first time, you still need to use the System loader to download the AP. The largest AP is 44MB.</p> <p>原先超大 AP 須使用 System Loader 才能下載, 現在可直接下載了.</p> <p>註一: 人機必須已下載過本版 OS, 才有此功能.</p> <p>註二: 二代機 AP 最大只能到 44 MB.</p>
127.		<p>PE4 V4.0.8.00 supports a USB Dongle license.</p> <p>Pe v4.0.8.00 支援 USB Dongle</p>	<p>PE4 V4.0.8.00 supports a USB Dongle license.</p> <p>Pe v4.0.8.00 支援 USB Dongle</p>
128.	3641	<p>Adding range display indicators to the numeric entry.</p> <p>數值輸入器增加範圍顯示</p>	<p>Adding range indicators to the numeric entry.</p> <p>數值輸入器增加範圍顯示</p> 
129.	3657	<p>Fixed failed to create the customized keypad.</p> <p>客制鍵盤按鍵無效</p>	<p>The customized keypad failed.</p> <p>客制鍵盤按鍵無效</p>
130.	3659	<p>Adding reference lines to the graphic chart> Scatter chart</p> <p>二維分佈圖新增功能"顯示水準方向和豎直方向輔助線"</p>	<p>Adding reference lines to the graphic chart> Scatter chart</p> <p>二維分佈圖新增功能"顯示水準方向和豎直方向輔助線"</p>

			
131.	3660	<p>Adding fixed reference lines that are showing to the graphic chart> Scatter chart 二維分佈圖新增功能“輔助線常駐顯示”</p>	<p>Adding fixed reference lines that are showing to the graphic chart> Scatter chart when activating the cursor function. 二維分佈圖新增功能“輔助線常駐顯示”</p> 
132.	3661	<p>Fixed the language in the MOV_STR description 英文 UI 介面 MOVE_STR/ MOVE_WSTR 顯示說明是中文語系</p>	<p>Fixed the language in the MOV_STR description 英文 UI 介面 MOVE_STR/ MOVE_WSTR 顯示說明是中文語系</p> 
133.	3670	<p>Fixed the USB failed to download applications usb 無法下載程式</p>	<p>The PC can not download the USB driver. PC 無法抓到 UBS 驅動，無法下載專案程式</p>
134.	3672	<p>New German UI added 新增德文軟體 UI 介面</p>	<p>Adding German UI 新增德文軟體 UI 介面</p>
135.	3676	<p>Fixed 64 bits Integer range high limit setting error. 64 位正整數的範圍高限設置錯誤</p>	<p>Use 64 bit integer and click Range check, it showed error on the high limit. 64 位正整數數值輸入物件，設置範圍檢查，高限值都會顯示設置錯誤</p> 

136.	3678	Fixed after power was off, the analog alarm was lost. 類比警報區記錄資料功能，斷電後資料會遺失	Used analog alarm to record specified data items, after power off the records lost. 使用類比警報區記錄指定資料功能，斷電後記錄的資料會清空 
137.	3681	Fixed error when using PLC to trigger the scrolling up function button. 功能按鈕 向上捲動，使用 PLC 觸發無反應	When powering on, without any actions, using the PLC to trigger the scrolling up function button, the HMI won't react. HMI 送電不按壓畫面任何物件，PLC 地址觸發功能按鈕“向上捲動”，捲動功能不會有變化
138.	3682	Fix the Array 9 and 0 react at the same time. 陣列標籤，[9]跟[0]數據會同步	The array 9 and 0 will react at the same time. 陣列標籤，[9]跟[0]數據會同步，其他位置正常 
139.	3685	Fixed Tab malfunction 巨集指令使用 TAB 鍵，文字跟顯示位置對不上	When editing macro scripts, the tab was not functioning. 巨集指令撰寫時，使用 TAB 鍵代替空白鍵，文字位置跟顯示位置會對不上
140.	3695	Fixed numeric display issue. 數值顯示器 文字被裁切	The numbers were not fully displayed while using simulation. HMI & 模擬運行時，數值顯示器的數字被最左邊數字被裁切 
141.	3697	Adding an “unlimited expiration date” option when using the user group password 用戶群組密碼 預設初始有效期 => 新增 “無限制”選項	In the default group password setting option, it allows setting “unlimited expiration date”. 用戶群組密碼 預設初始有效期 => 新增 “無限制”選項

142.	3700	Fixed when using a variable %~~ in the text alarm, the message area was messy. 警報文本格式使用變數%~~警報觸發，訊息欄位會顯示花屏	Set the \$1 in the message alarm, when trigger the alarm, the HMI will not show %1 but some messy messages. 警報訊息設定 %1，警報觸發時，HMI 會顯示花屏，simulation 不會顯示%1 文字 
143.	3702	Adding 2160x3840 resolution in the PE SCADA. PE 圖控解析度 增加“2160x3840”	Adding 2160x3840 resolution in the PE SCADA. PE 圖控解析度 增加“2160x3840”
144.	3706	Fixed the bit button lines when choosing SW_1471. 位按鈕外觀選擇 SW_1471，HMI 顯示會有線條出現	When choosing SW_1471 from the bit button and downloading to the HMI. Outlines were showing on the screen. However, the simulation was fine. 位按鈕外觀選擇 SW_1471，下載到 HMI 運行，外框會有線條出現，模擬不會出現 
145.	3709	Fixed the decimal numbers error. 條形圖小數位數據錯誤	Select the bar graph, and when setting decimal numbers on the X and Y axis, the maximum range will show 10 times the setting. 條形圖=>如果「軸」（x 和 y 都一樣）有設置小數位數，範圍最大值就除以小數位數 10 倍，沒有設置小數位數顯示是正常。 
146.	3710	Fixed the error on the recipe tag address while compiling. 配方區使用標籤數據位址編譯報錯	When importing tags from the PLC, the PLC will distribute the address correctly; however, the recipe addresses were incorrect. 標籤是從 PLC 導入的，由 PLC 自動分配的，物件位址不會報錯，配方區使用標籤位址就會報錯
147.	3715	Fixed when using the V4.0.8.03 to open any application designed by V2.1, the system will show C++ runtime error. v4.0.8.03 開啟 v2.1 專案，跳出 c++ runtime error	Using V4.0.8.03 to open V2.1 application will show C++ runtime error. v4.0.8.03 開啟 v2.1 專案，跳出 c++ runtime error 
148.	3723	Fixed the display overlapping on the Circular bar chart. 環形圖百分比數值顯示重疊	The bar chart shows previous numbers and current numbers. 環形圖百分比數值顯示重疊，上一次的數值會跟現在值重疊 

149.	3725	Fixed the IF !(\$U1.0&&\$U2.0) macro issue. IF !(\$U1.0&&\$U2.0)指令無法使用	When compiling, the system shows the IF !(\$U1.0&&\$U2.0) error. IF !(\$U1.0&&\$U2.0)指令，編譯顯示參數錯誤
150.	3726	Fixed the HMI in Hand cannot trigger bit button. HMI In Hand 用戶端無法觸發位按鈕脈波功能	Can not trigger bit button from the HMI in Hand app. HMI In Hand 用戶端無法觸發位按鈕脈波功能
151.		Adding header and footer editing on the PDF generator. PDF 支持 頁首和頁尾表格功能	The PDF generator supports header and footer editing. PDF 支持 頁首和頁尾表格功能 
152.	3701	PX 系列視訊顯示器撥放視頻功能，增加參數控制 影片撥放次數	PX 系列視訊顯示器撥放視頻功能，增加參數控制 影片撥放次數
153.			
154.			



Technical Support Information

Cermate (Shanghai) 屏通科技(上海)有限公司

Phone: +86-21-51758590~2

FAX : +86-21-51758589

E-mail: sales@panelmaster.com.cn

Cermate (Shenzhen) 屏通科技(深圳)有限公司

Phone: +86-755-83572781, 755-83562179,

FAX : +86-755-83562294

E-mail: sales@cermate.com

Cermate Technologies Inc. 屏通科技股份有限公司(台灣)

7F-1, No. 168, Lien-Cheng Road, Chung-Ho City, Taipei, Taiwan 235 R.O.C.

Phone: 886-2-22437000

FAX : 886-2-22499933

E-mail: service@cermate.com

Brand Label Contact Windows:

China: 86-13823788405 sunny@cermate.com

Taiwan: 886-910011915 Kevin@cermate.com

Worldwide: 886-910011914 Linda@cermate.com

